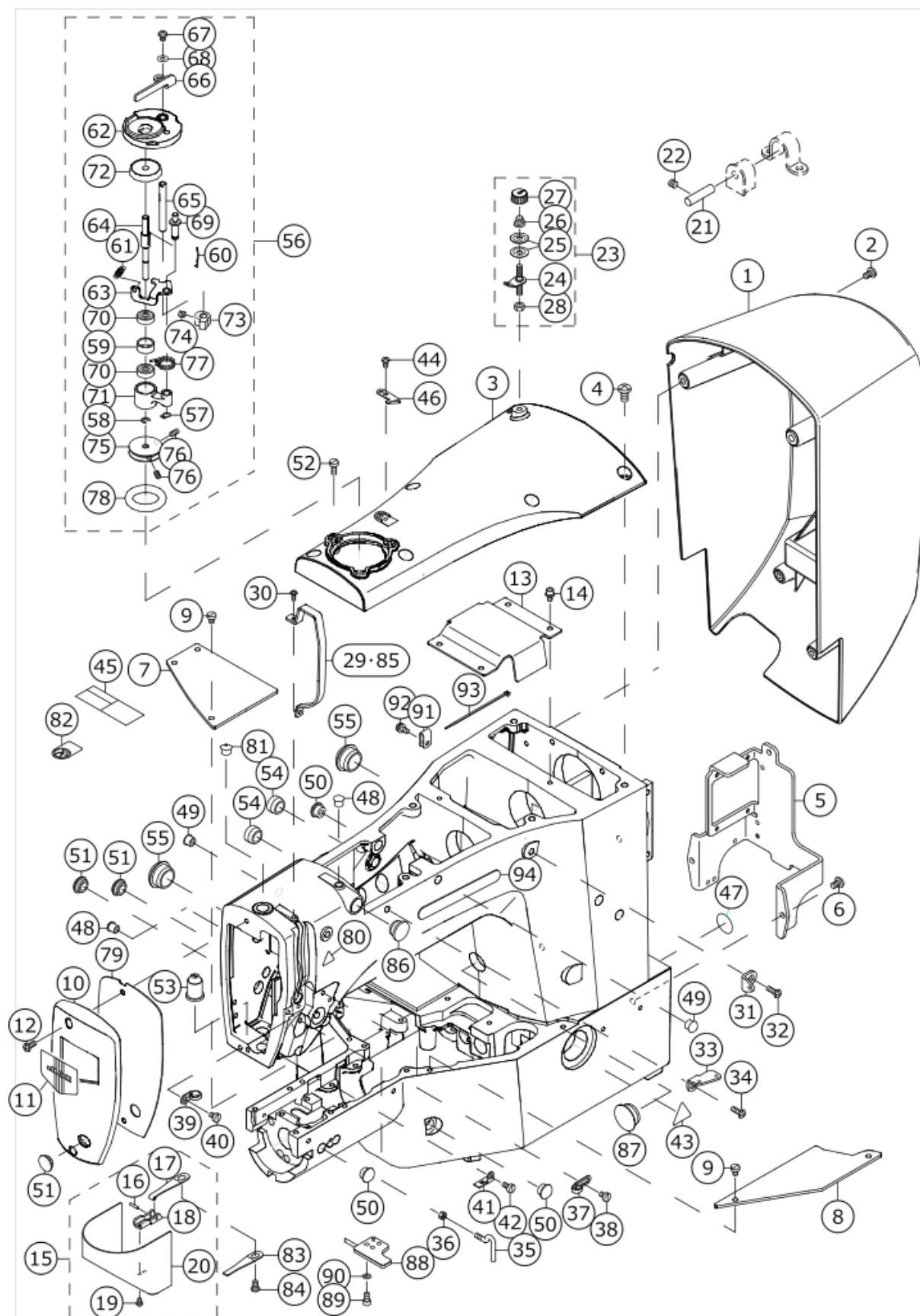


LK-1900BN Series

FRAME & MISCELLANEOUS COVER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40189598	MOTOR COVER				1.00
2	SM5040855SN	SCREW				4.00
3	40189591	UPSIDE COVER				1.00
4	SM4061255SP	SCREW M6 L=12				6.00
5	40010404	PROTECTION_PLATE				1.00
6	SM4050855SP	SCREW				3.00
7	40189592	BED_COVER_LEFT				1.00
8	40189593	BED_COVER_RIGHT				1.00
9	SM6040650TP	SCREW M4 L=6				5.00
10	40189597	FACE COVER				1.00
11	40172374	FACE_COVER_PLATE				1.00
12	SM4041055SP	SCREW				2.00
13	40010405	CRANK_ROD_COVER				1.00
14	SL6040892TN	BOLT				2.00
15	40189595	CYLINDER_ARM_CAP_ASM.				1.00
16	13508700	HOOK COVER PRESSER SPRING PIN		*		1.00
17	26221101	HOOK COVER PRESSER SPRING A		*		1.00
18	40142677	CYLINDER ARM CAP PLATE		*		1.00
19	SM3030552TN	SCREW M3 L=5		*		2.00
20	40189596	CYLINDER ARM CAP		*		1.00
21	40009290	HINGE STUD				2.00
22	SM8060612TP	SCREW M6 L=6				4.00
23	14113468	BOBBIN THREAD TENSION ASM.				1.00
24	14113450	BOBBIN THREAD TENSION ROD ASM.		*		1.00
25	B3126012000	THREAD TENSION DISK		*		2.00
26	D7133555B00	CONNECTING ROD SPRING		*		1.00
27	11072402	THREAD TENSION NUT		*		1.00
28	NS6110310SP	NUT 11/64-40		*		1.00
29	40189594	THREAD_TAKE_UP_LEVER_COVER	EXCEPT LK-1903BN			1.00
30	SM4030855SN	SCREW M3 L=8.0				2.00
31	40010414	THREAD_GUIDE_NO.1				1.00
32	SM4061255SP	SCREW M6 L=12				1.00
33	26211904	THREAD GUIDE PLATE				1.00
34	SM4061255SP	SCREW M6 L=12				1.00
35	40010571	L_SHAPED_THREAD_GUIDE_A				1.00
36	NM6040000SN	NUT M4				1.00
37	22920508	ARM THREAD GUIDE A				1.00
38	SM6040650TP	SCREW M4 L=6				1.00
39	13705108	TAKE-UP THREAD GUIDE B				1.00
40	SM6040650TP	SCREW				1.00
41	B1129210000	FRAME THREAD GUIDE (B)				1.00
42	SM6040860TP	SCREW M4 L=8				1.00
43	CM300200002	CAUTION LABEL(25)				1.00
44	SM4030601SN	SCREW M3 L=6				1.00
45	40102261	SAFETY_LABEL_S				1.00
46	10502300	THREAD CUTTER				1.00
47	22901805	GROUND MARK				1.00
48	TA0750704R0	RUBBER PLUG				2.00
49	TA0850604R0	RUBBER PLUG				2.00

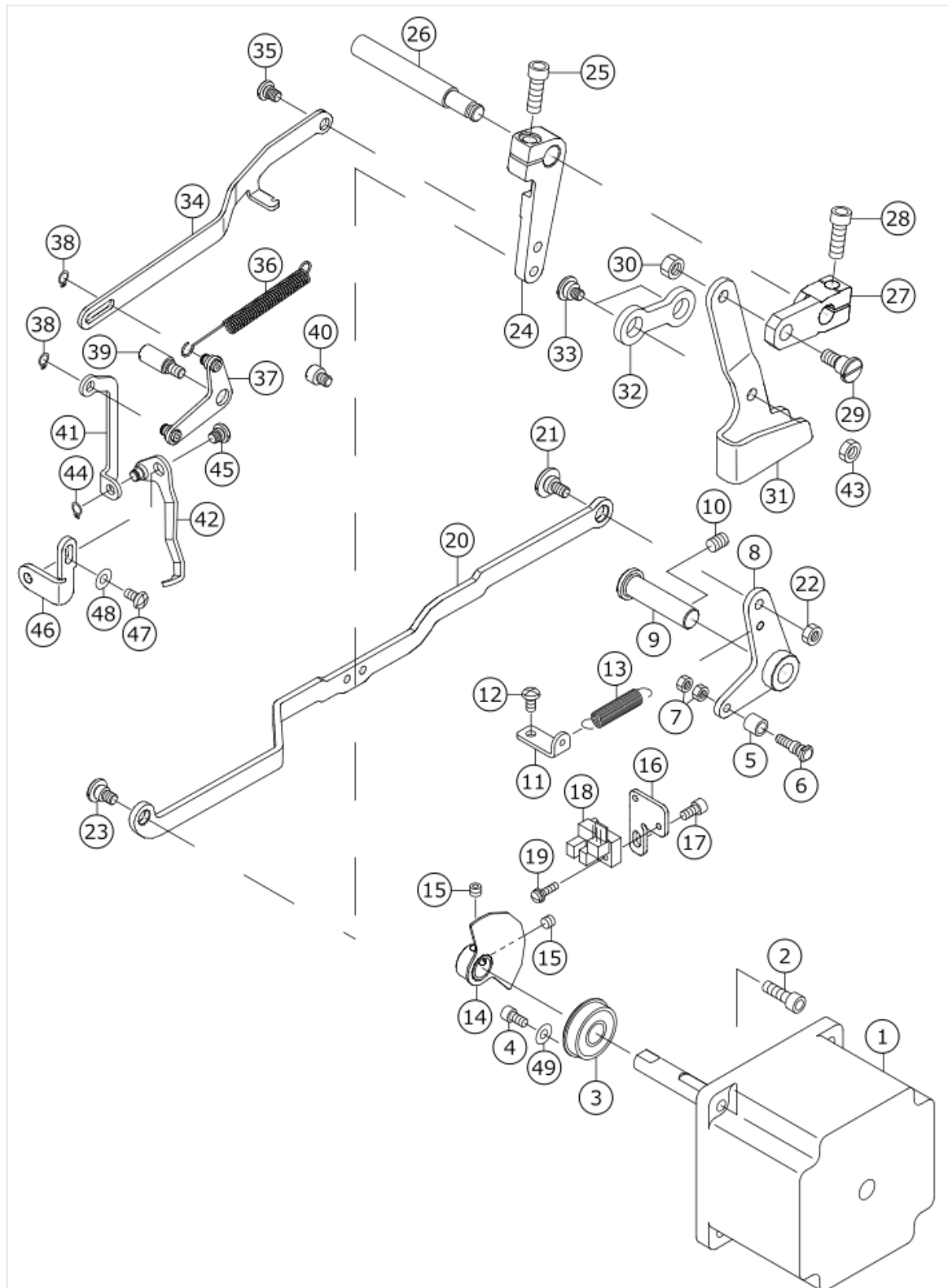
50	TA1050504R0	RUBBER PLUG				3.00
51	TA1250406R0	RUBBER PLUG D=12.5 L=4				3.00
52	SM6041150TP	SCREW M4 L=11				3.00
53	13509807	OIL SHIELD CAP				1.00
54	TA1550902R0	PLUG				2.00
55	TA2100904R0	RUBBER PLUG				2.00
56	40189599	BOBBIN_WINDER_UNIT				1.00
57	RC0560711KP	RETAINING RING		*		1.00
58	RE0400000K0	E-RING 4		*		1.00
59	26260802	BTW BEARING SPACER		*		1.00
60	26261602	BOBBIN SPRING		*		1.00
61	26261701	BTW SPRING		*		1.00
62	40189600	BTW_BASE		*		1.00
63	26260208	BTW CAM PLATE		*		1.00
64	26260901	BTW SHAFT		*		1.00
65	26261008	BTW LEVER SHAFT		*		1.00
66	26261107	BTW LEVER		*		1.00
67	SM5040655SN	SCREW		*		1.00
68	WP0450826SC	WASHER 4.5X10X0.8		*		1.00
69	26260307	BTW BASE SHAFT		*		1.00
70	26261305	BTW BEARING		*		2.00
71	40142773	BTW_SHAFT_BASE		*		1.00
72	26261206	BTW SPACER		*		1.00
73	26260505	BTW CAM LEVER		*		1.00
74	SM8050502TP	SCREW M5 L=5		*		1.00
75	26260604	BTW WHEEL		*		1.00
76	SM8040802TP	SCREW M4X8		*		2.00
77	26260703	BTW TORSION SPRING		*		1.00
78	26261503	BTW WHEEL RUBBER		*		1.00
79	40142812	FACE_COVER_CUSHION				1.00
80	CM300200001	ATTENTION SEAL				1.00
81	22901409	NEEDLE BAR UPPER BUSH CAP				1.00
82	CM100100001	OIL INJECTION PROHIBITION LABEL				1.00
83	26221200	HOOK COVER PRESSER SPRING B				1.00
84	SM5040855SN	SCREW				1.00
85	40189609	THREAD_TAKE_UP_LEVER_COVER_03	FOR LK-1903BN			1.00
86	TA1470704R0	RUBBER PLUG				1.00
87	TA2100904R0	RUBBER PLUG	FOR LK-1901BN,LK-1903BN			1.00
88	40193892	ASSY_LED_DEVICE				1.00
89	SM6040802TN	SCREW				1.00
90	WP0430800SC	WASHER M4				1.00
91	HX001500000	CLIP				4.00
92	SL4041091SC	SCREW M4 L=10				4.00
93	EA9500B0100	CABLE BAND				1.00
94	40172375	EMBLEM_JUKI_SMART_SOLUTIONS				2.00

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No.	品番	品名	備考	子部品	消耗品	個数
1	40142678	MAIN_SHAFT				1.00
2	40142685	FRONT_BEARING				2.00
3	40010417	BEARING_BUSH_SCREW		*		4.00
4	40142686	BACK_BEARING				1.00
5	SM8480652TP	SCREW		*		2.00
6	40112990	CRANK_ROD_ALL_ASM.				1.00
7	40110825	CRANK_ROD_SUPPORT_PLATE		*		1.00
8	SM1030601SP	SCREW M3 L=6		*		3.00
9	SM8480652TP	SCREW		*		2.00
10	SM8480652TP	SCREW		*		1.00
11	40112993	OSCILLATOR_ARM		*		1.00
12	40030939	OSCILLATOR_PIN		*		1.00
13	SM6060550TP	SCREW M6 L=4.5		*		1.00
14	40026818	WASHER		*		1.00
15	SM8060812TP	SCREW M6 L=8		*		2.00
16	10108009	OIL SEAL		*		2.00
17	RE0800000K0	E-SHAPED SNAP RING (8MM)		*		1.00
18	GAF01007000	SPRING				1.00
19	40142689	COUNTER_WEIGHT_COMPL.				1.00
20	40142691	COUNTER_WEIGHT		*		1.00
21	40010424	COUNTER_WEIGHT_SCREW_A		*		1.00
22	40010425	COUNTER_WEIGHT_SCREW_B		*		1.00
23	40010426	COUNTER_WEIGHT_SCREW_C		*		2.00
24	WP0820516SP	WASHER 11.6X8.2X0.6		*		1.00
25	40110841	THRUST_COLLAR_ASM.		*		1.00
26	40110842	THRUST_COLLAR		*		1.00
27	SM80506A2TP	SCREW M5 L=6		*		2.00
28	40142692	THREAD_TAKE_UP_COMPL.		*		1.00
29	40142701	LEFT_HAND_SCREW		*		1.00
30	40142697	NEEDLE_BAR_CRANK_ROD_COMPL.		*		1.00
31	40142693	THREAD_TAKE_UP_ASM.		*		1.00
32	40142696	NEEDLE_BAR_CRANK		*		1.00
33	40142806	TAKE_UP_CRANK_ASM.		*		1.00
34	RE0300000K0	E-RING 3		*		2.00
35	SM7030550TP	SCREW M3 L=4.5				1.00
36	SM8040310SS	SCREW M4 L=3				2.00
37	40138137	IPM550W MOTOR				1.00
38	40010470	SHUTTLE_ASM._SCREW				2.00
39	40136292	BTW_DRIVING_WHEEL_ASM.	EXCEPT LK-1903BN			1.00
40	40144697	BTW DRIVING WHEEL 03 ASM.	FOR LK-1903BN			1.00
41	40136293	BTW_DRIVING_WHEEL	EXCEPT LK-1903BN	*		1.00
42	40144696	BTW_DRIVING_WHEEL	FOR LK-1903BN	*		1.00
43	SM80506A2TP	SCREW M5 L=6		*		2.00
44	40006516	GEAR B				1.00
45	SM8040310SS	SCREW M4 L=3				2.00
46	SS6090670TP	SCREW 9/64-40 L=6				1.00
47	40090058	SLIDE BLOCK				1.00
48	40142705	NEEDLE_BAR_METAL				1.00

49	40142706	NEEDLE_BAR_LOWER_METAL				1.00
50	40010574	THREAD_GUIDE	EXCEPT LK-1900BNH,BW			1.00
51	D1405L7AM00	NEEDLE BAR THREAD GUIDE	FOR LK-1900BNH,BW			1.00
52	MDP500B1100	NEEDLE DPX5 #11	FOR LK-1900BNF,BM			1.00
53	MDP500B1400	NEEDLE DPX5 #14	FOR LK-1900BNS			1.00
54	MDP170B2100	NEEDLE DPX17 #21	FOR LK-1900BNH,BW			1.00
55	40006515	GEAR A				1.00
56	SL6052592TN	BOLT				4.00
57	40142681	COUPLING ASM.				1.00
58	SM80608A2TP	SCREW M6 L=8		*		4.00
59	40124986	PULLEY				1.00
60	B1144210000	REVOLVING DIRECTION LABEL				1.00
61	26500306	HAND PULLEY SHAFT				1.00
62	PS0400142KH	SPRING PIN 4X14				1.00
63	A123050000A	SET-SCREW				1.00
64	40110812	CRANK_BALANCER_ASM.				1.00
65	40010439	CRANK_BALANCER_FIX_PLATE		*		1.00
66	40010440	CRANK_BALANCER_FIX_PLATE_SCREW		*		2.00
67	40110813	CRANK_BALANCER		*		1.00
68	40142704	NEEDLE_BAR				1.00
69	B1411552000	NEEDLE BAR CLAMP				1.00

PRESSER LIFTER & WIPER COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40139178	PRESSER LIFTING MOTOR				1.00
2	SM6051602TP	SCREW M5X0.8 L=16				4.00
3	SB110002400	BEARING				1.00
4	SM6040802TP	SCREW M4X0.7 L=8				1.00
5	40004254	UTT_CAM_ROLLER				1.00
6	40040256	CAM ROLLER SHAFT				1.00
7	NM6040001SP	NUT M4X0.7				2.00
8	40006661	LIFTER LINK A ASM.				1.00
9	40006716	THREAD TRIMMER SHAFT				1.00
10	SM8060812TP	SCREW M6 L=8				1.00
11	40023831	SPRING_RACK				1.00
12	SM4040855SP	SCREW				1.00
13	26226209	SPRING				1.00
14	40006666	SENSOR SLIT ASM.				1.00
15	SM8050402TP	SCREW				2.00
16	40010443	SENSOR_INSTALLING_BASE				1.00
17	SM6040802TP	SCREW M4X0.7 L=8				1.00
18	HD00057000A	PHOTO SENSOR				1.00
19	SL4031291SC	SCREW M3X12				1.00
20	40006665	LIFTER LINK B				1.00
21	SD0800327TP	HINGE SCREW D=8 H=3.2				1.00
22	NM6050001SP	NUT M5				1.00
23	SD0700406TP	HINGE SCREW D=7 H=4				1.00
24	40006671	CONNECTING ARM				1.00
25	SM6061802TP	SCREW M6 L=18				1.00
26	40083882	CONNECTING SHAFT				1.00
27	40008693	LOWERING ARM				1.00
28	SM6061802TP	SCREW M6 L=18				1.00
29	SD0790606TP	HINGE SCREW D=7.94 H=6				1.00
30	NM6060001CP	NUT M6				1.00
31	40010450	LOWERING_FOOT				1.00
32	14104400	CONNECTING LINK				1.00
33	SD1000406TP	HINGE SCREW D=10 H=4				2.00
34	40010460	WIPER CONNECTING LINK				1.00
35	SD0600206TP	HINGE SCREW D=6 H=2				1.00
36	26218008	SPRING				1.00
37	40010451	WIPER_CONNECTING_ARM_ASM.				1.00
38	RC0470611KP	RETAINING RING 4.7				2.00
39	40010455	WIPER_CONNECTING_LINK_SHAFT				1.00
40	40010457	WIPER_STOPPER				1.00
41	40010458	WIPER_CONNECTING_PLATE				1.00
42	40017202	WIPER C ASM.				1.00
43	NM6060003SC	NUT M6				1.00
44	RC0470611KP	RETAINING RING 4.7				1.00
45	SD0640216TP	HINGE SCREW D=6.35 H=2.1				1.00
46	40006678	WIPER BASE PLATE				1.00
47	SM4040855SP	SCREW				1.00
48	WP0450801SP	WASHER				1.00
49	WP0450801SP	WASHER				1.00

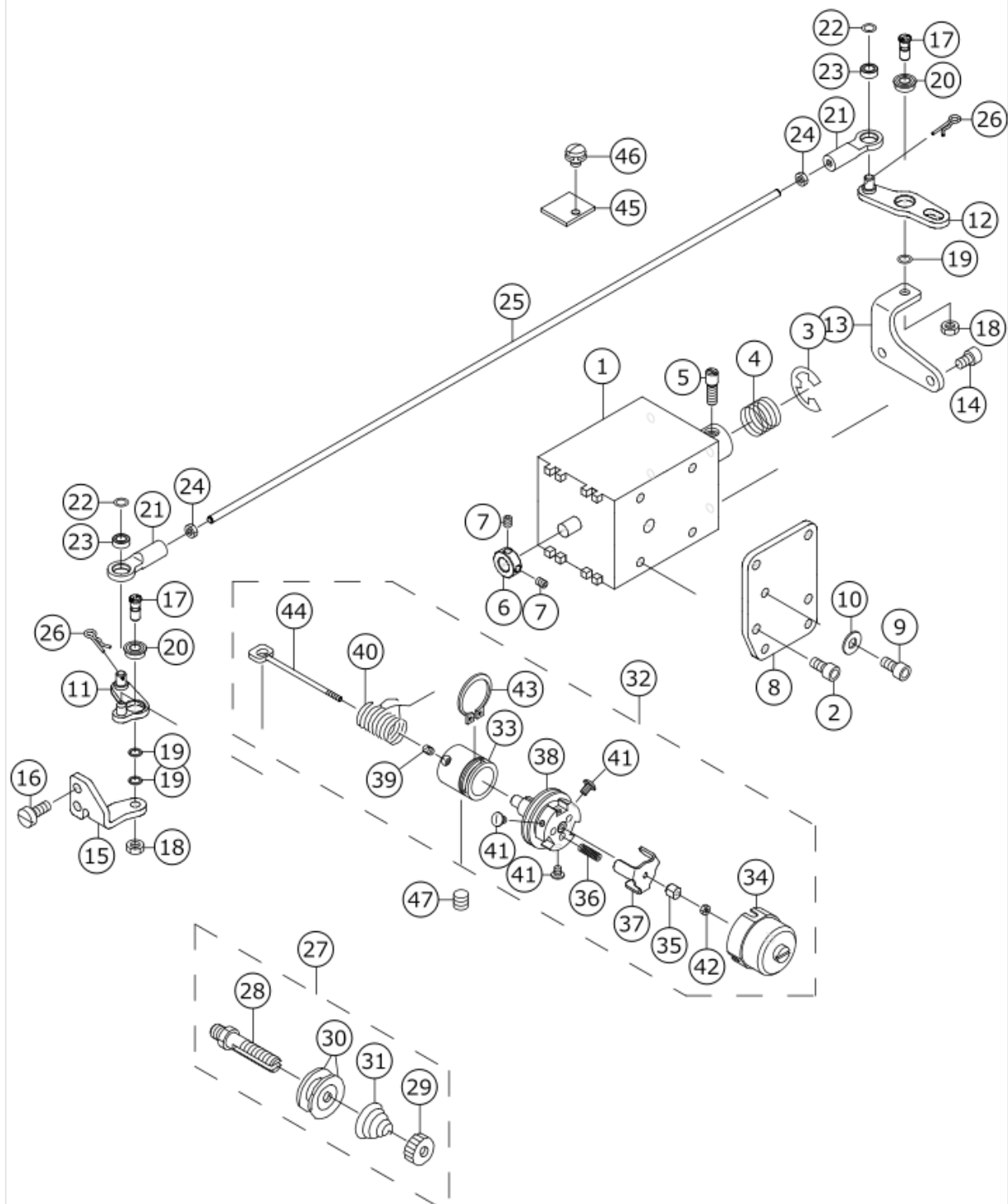
This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or motor housing. The parts are numbered 1 through 75. The diagram shows the following sub-assemblies and components:

- Top Section (Parts 1-38):** Includes a main housing (1), a cover (2), and various internal components like a rotor (3), stator (4), and a shaft (5). A large circular component (6) is shown at the top right.
- Central Section (Parts 39-42):** Shows a series of components including a shaft (39), a pulley (40), a bearing (41), and a nut (42).
- Bottom Section (Parts 43-75):** Includes a base (43), a motor (44), a shaft (45), a pulley (46), a bearing (47), a nut (48), and a cover (49). A large circular component (50) is shown at the bottom right.
- Assembly Relationships:** Dashed lines indicate the assembly sequence and alignment of the parts. For example, the shaft (5) is shown passing through the housing (1) and the cover (2). The pulley (40) is shown mounted on the shaft (39).

No.	品番	品名	備考	子部品	消耗品	個数
1	HX00150000D	CABLE CLIP				1.00
2	40012127	OIL_PIPE HOLDER				1.00
3	SM6040502TP	SCREW M4X0.7 L=5				1.00
4	40013721	TUBE_CLAMP				1.00
5	SL4040891SC	SCREW M4 L=8				1.00
6	40010464	THRUST_COLLAR_ASM.				1.00
7	40010467	THRUST_COLLAR		*		1.00
8	40010469	THRUST_COLLAR_SCREW		*		2.00
9	SB110002400	BEARING				3.00
10	40110830	LOWER_SHAFT_GEAR_ASM.				1.00
11	40112994	OSCILLATOR_SHAFT				1.00
12	SM8060612TP	SCREW M6 L=6				2.00
13	40010575	LOWER SHAFT				1.00
14	EA9500B0100	CABLE BAND				1.00
15	40006578	OIL WICK PRESSER				1.00
16	SM8061010TP	SCREW				1.00
17	SM8060812TP	SCREW M6 L=8				2.00
18	40010471	SHUTTLE_RACE_ADJUSTING_SHAFT				1.00
19	40089365	SHUTTLE				1.00
20	B1820210D00	SHUTTLE OIL FELT A				2.00
21	B1821210D00	SHUTTLE OIL FELT B				1.00
22	B1822215P00	INNER HOOK PRESSER SPRING				2.00
23	RE0300000K0	E-RING 3				2.00
24	26501858	INNER HOOK PRESSER ASM.				2.00
25	14104004	ONCE THROUGH OIL FELT PRESSER				1.00
26	SM6020460TP	SCREW M2 L=3.5				2.00
27	14103907	SHUTTLE ONCE THROUGH OIL FELT				1.00
28	40006577	SHUTTLE LUBRICATING PLATE				1.00
29	SM4030455SP	SCREW				2.00
30	CQ200000000	OIL WICK				2.60
31	CQ200000000	OIL WICK				1.40
32	23630007	TUBE				1.00
33	23630007	TUBE				0.60
34	13529607	SHUTTLE PACKING				2.00
35	40142719	FELT				2.00
36	SM6040650TP	SCREW M4 L=6				1.00
37	40006575	SHUTTLE BEARING RING				2.00
38	40110856	SUTTLE_OIL_SEAL				2.00
39	SB3080010CA	BEARING	SELECTIVE PARTS			2.00
40	SB3080010CB	BEARING	SELECTIVE PARTS			2.00
41	SB3080010CC	BEARING	SELECTIVE PARTS			2.00
42	SB3080010CD	BEARING	SELECTIVE PARTS			2.00
43	B1815210000	INNER HOOK UPPER SPRING				1.00
44	SM6020460TP	SCREW M2 L=3.5				2.00
45	14103253	INNER HOOK PRESSER ASM. A	FOR LK-1900BNF,BM			1.00

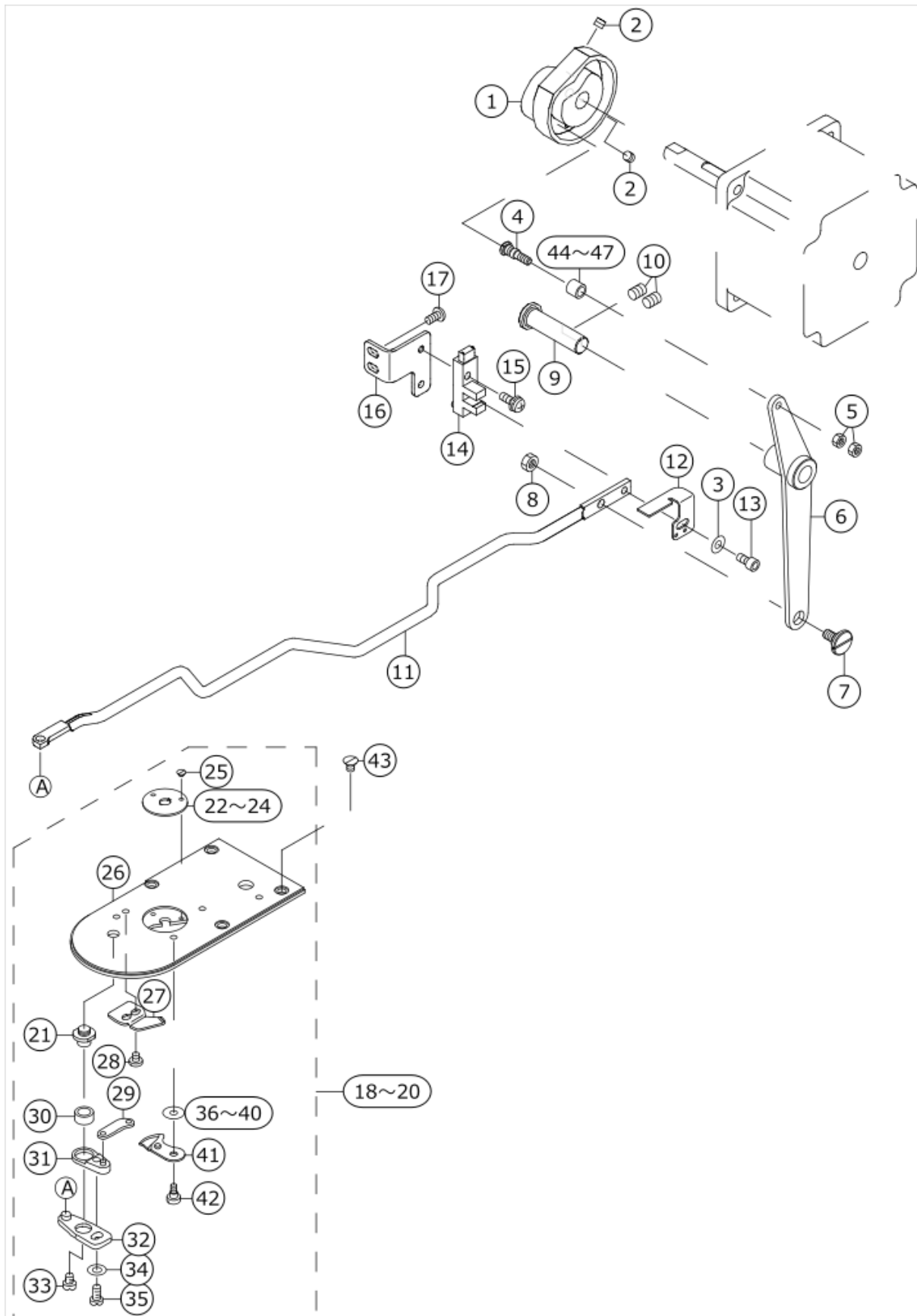
46	14103352	INNER HOOK PRESSER ASM. B	FOR LK-1900BNS			1.00
47	14103659	SHUTTLE RACE RING ASM. C	FOR LK-1900BNH,BW			1.00
48	40011512	DRIVER_ASM.	EXCEPT LK-1900BNW			1.00
49	40014963	SHUTTLE DRIVER ASM	FOR LK-1900BNW			1.00
50	SS6121212TP	SCREW 3/16-28 L=12.0		*		1.00
51	40011511	SHUTTLE_DRIVER	EXCEPT LK-1900BNW	*		1.00
52	40010879	SHUTTLE DRIVER	FOR LK-1900BNW	*		1.00
53	B18289800BB	BOBBIN CASE ASM. (RACING PREVENTION)	EXCEPT LK-1900BNW			1.00
54	13812102	BOBBIN	EXCEPT LK-1900BNW			1.00
55	40142687	LOWER_SHAFT_GEAR_COVER_ASM.				1.00
56	40142688	LOWER_SHAFT_GEAR_COVER		*		1.00
57	40010475	LOWER_SHAFT_GEAR_FELT		*		1.00
58	SL4040891SC	SCREW M4 L=8				2.00
59	40110827	OSCILLATOR				1.00
60	SL4040891SC	SCREW M4 L=8				1.00
61	HX00150000B	CABLE CLIP				2.00
62	SL4040891SC	SCREW M4 L=8				2.00
63	SM6040650TP	SCREW M4 L=6				1.00
64	40006840	RUBBER BUSH				2.00
65	40006836	OIL TANK ASM.				1.00
66	40110846	SHUTTLE	EXCEPT LK-1900BNH,BW			1.00
67	40112995	SHUTTLE(H)	FOR LK-1900BNH			1.00
68	40014965	SHUTTLE(H)	FOR LK-1900BNW			1.00
69	B1828210DAA	BOBBIN CASE ASM.	FOR LK-1900BNW			1.00
70	B1806210D00	BOBBIN	FOR LK-1900BNW			1.00
71	40010470	SHUTTLE_ASM_SCREW				1.00
72	SM8061050TP	SCREW				1.00
73	SM8480652TP	SCREW				2.00
74	SM8480652TP	SCREW				2.00
75	A4078009000	BAND (SMALL)				1.00

THREAD TENSION COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40142273	AT SOLENOID				1.00
2	SM6040802TP	SCREW M4X0.7 L=8				4.00
3	RE0900000K0	E-RING 9				1.00
4	40006625	SPRING				1.00
5	40006617	AT SOL PIN				1.00
6	40010477	AT_SOL_COLLAR				1.00
7	SM8030412TP	SCREW				2.00
8	40010479	AT_PLATE				1.00
9	SM6040802TP	SCREW M4X0.7 L=8				2.00
10	WP0450801SD	WASHER 4.5X10X0.8				2.00
11	40010482	AT_DRIVE_LINK(F)_ASM.				1.00
12	40010492	AT_DRIVE_LINK(R)_ASM.				1.00
13	40010495	AT_PIVOT_BASE(R)				1.00
14	SM6040602TP	SCREW M4 L=6				2.00
15	40010486	AT_PIVOT_BASE(F)				1.00
16	SM6041050TP	SCREW M4 L=10				2.00
17	40010487	AT_PIVOT_SCREW				2.00
18	NM6040003SC	NUT M4				2.00
19	40010489	AT_PIVOT_SCREW_WASHER				3.00
20	40010490	AT_PIVOT_BEARING				2.00
21	40010497	AT_JOINT				2.00
22	40010489	AT_PIVOT_SCREW_WASHER				2.00
23	40010498	AT_JOINT_BEARING				2.00
24	NM6030001SC	NUT M3X0.5 TYPE1				2.00
25	40010500	AT_CONNECTION_BAR				1.00
26	40006622	AT SNAP PIN				2.00
27	40010503	THREAD_TENSION_1_ASM.				1.00
28	40010504	THREAD_TENSION_SHAFT		*		1.00
29	22928808	NUT		*		1.00
30	22921506	THREAD TENSION DISK		*		2.00
31	26218602	FIRST_THREAD_TENSION_SPRING		*		1.00
32	40010508	THREAD_TENSION_2_ASM.				1.00
33	40010510	THREAD_TENSION_POST_BASE		*		1.00
34	40010511	DISK_STOPPER HOLDER_CAP		*		1.00
35	40010512	THREAD_TENSION_SHAFT_COLLAR		*		1.00
36	40010513	DISK_STOPPER_SPRING		*		3.00
37	40010514	DISK_STOPPER		*		1.00
38	40010515	ASSY_THREAD_TENSION_POST		*		1.00
39	40010478	AT_SOL_COLLAR_SCREW		*		1.00
40	22921605	THREAD TAKE-UP SPRING		*		1.00
41	40010521	HOLD_CAP_SCREW		*		3.00
42	40010522	SHAFT_NUT		*		1.00
43	40010523	POST_BASE_C_RING		*		1.00
44	40010509	THREAD_TENSION_SHAFT		*		1.00
45	40013967	AT-FELT				1.00
46	SL4040681SC	SCREW M4 L=6				1.00
47	SM80606A2TP	SCREW M6 L=6				1.00

THREAD TRIMMER MECHANISM COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40142728	THREAD_TRIMMER_CAM				1.00
2	SM8050592TP	SCREW				2.00
3	WP0450801SP	WASHER				1.00
4	40040256	CAM ROLLER SHAFT				1.00
5	NM6040001SP	NUT M4X0.7				2.00
6	40006712	THREAD TRIMMER LINK ASM.				1.00
7	SD0800327TP	HINGE SCREW D=8 H=3.2				1.00
8	NM6050001SP	NUT M5				1.00
9	40006716	THREAD TRIMMER SHAFT				1.00
10	SM8060812TP	SCREW M6 L=8				2.00
11	40006717	CONNECTING BAR				1.00
12	40010525	THREAD_TRIMMER_SENSOR_SLIT				1.00
13	SM6040802TP	SCREW M4X0.7 L=8				1.00
14	HD002230000	PHOTO SENSOR				1.00
15	SL4041291SC	SCREW M4 L=12				1.00
16	40010526	THREAD_TRIMMER_SENSOR_BASE				1.00
17	SM4040855SP	SCREW				2.00
18	40142720	NEEDLE PLATE ASM A	FOR LK-1900BNS			1.00
19	40142721	NEEDLE PLATE ASM H	FOR LK-1900BNH,BW			1.00
20	40142722	NEEDLE PLATE ASM E	FOR LK-1900BNF,BM			1.00
21	B2417280000	THREAD CUTTER LEVER SHAFT		*		1.00
22	B2426280000	NEEDLE HOLE GUIDE	FOR LK-1900BNS	*		1.00
23	14109607	NEEDLE HOLE GUIDE	FOR LK-1900BNH,BW	*		1.00
24	D2426282C00	NEEDLE HOLE GUIDE	FOR LK-1900BNF,BM	*		1.00
25	SS1060210TP	SCREW 3/32-56 L=2.2		*		2.00
26	40142725	NEEDLE PLATE		*		1.00
27	B2424280000	FIXING KNIFE		*		1.00
28	SS7090410SP	SCREW 9/64-40 L=3.5		*		2.00
29	B2418280000	MOVING KNIFE LINK		*		1.00
30	B2416280000	THREAD CUTTING LEVER RING		*		1.00
31	B24152800A0	THREAD CUTTER LEVER ASM. (SMALL)		*		1.00
32	B24142800A0	THREAD CUTTER LEVER ASM. (LARGE)		*		1.00
33	SS6110430TP	SCREW 11/64-40 L=4.0		*		1.00
34	WP0450846SP	WASHER		*		1.00
35	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
36	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1.00
37	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1.00
38	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1.00
39	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1.00
40	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1.00
41	B24212800A0	MOVING KNIFE ASM.		*		1.00

42	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
43	SM1040650TP	SCREW M4 L=6				4.00
44	23517501	NEEDLE CAM ROLLER A				1.00
45	23517600	NEEDLE CAM ROLLER B				1.00
46	23517709	NEEDLE CAM ROLLER C				1.00
47	23517808	NEEDLE CAM ROLLER D				1.00

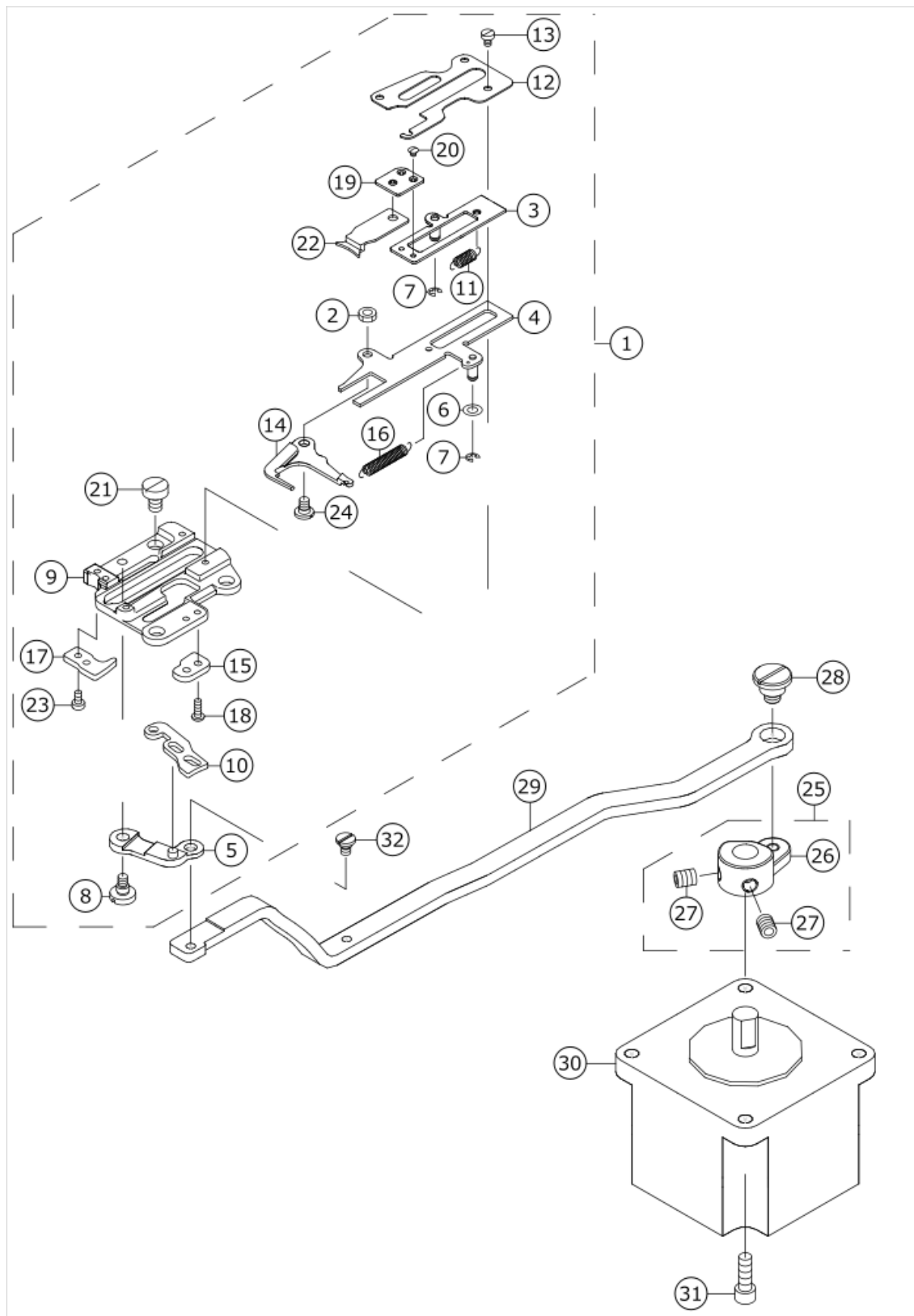
This exploded view diagram illustrates the assembly of a mechanical device, likely a pump or motor. The components are numbered 1 through 71. The assembly process is detailed in the following steps:

- Assemble parts 1, 2, 3, 4, and 50 to form the base housing.
- Install parts 15, 46, and 47 into the base housing.
- Attach parts 30 and 31 to the base housing.
- Mount parts 32 and 33 onto the base housing.
- Install parts 34 and 35 onto the base housing.
- Attach parts 36 and 37 to the base housing.
- Mount parts 38 and 39 onto the base housing.
- Install parts 40 and 41 onto the base housing.
- Attach parts 42 and 43 to the base housing.
- Mount parts 44 and 45 onto the base housing.
- Install parts 46 and 47 onto the base housing.
- Attach parts 48 and 49 to the base housing.
- Mount parts 50 and 51 onto the base housing.
- Install parts 52 and 53 onto the base housing.
- Attach parts 54 and 55 to the base housing.
- Mount parts 56 and 57 onto the base housing.
- Install parts 58 and 59 onto the base housing.
- Attach parts 60 and 61 to the base housing.
- Mount parts 62, 64, and 66 onto the base housing.
- Install parts 63 and 65 onto the base housing.
- Attach parts 67 and 68 to the base housing.
- Mount parts 69 and 70 onto the base housing.
- Install parts 71 and 72 onto the base housing.

No.	品番	品名	備考	子部品	消耗品	個数
1	40258036	X FEED MOTOR				1.00
2	SM4041655SP	SCREW M4 L=16				4.00
3	40142729	X FEED GEAR				1.00
4	SM8480662TP	SCREW M6X0.75 L=6				2.00
5	40258037	Y FEED MOTOR				1.00
6	SM4041655SP	SCREW M4 L=16				2.00
7	40010536	Y_FEED_MOTOR_BASE				1.00
8	SM6041150TP	SCREW M4 L=11				2.00
9	26501502	Y FEED GEAR				1.00
10	SM8060602TP	SCREW M6X6				2.00
11	40142731	CLOTH_FEED_ARM				1.00
12	26222703	FEED DRIVING ARM SHAFT				1.00
13	SM8060812TP	SCREW M6 L=8				1.00
14	26223305	SLIDE BLOCK STUD				1.00
15	B1414232000	SQUARE BLOCK	SELECTIVE PARTS			1.00
16	SM8060812TP	SCREW M6 L=8				1.00
17	40006738	Y FEED SHAFT				1.00
18	B2509704000	BUSHING REAR				2.00
19	40142733	LENGTHWISE FEED ARM				1.00
20	SM8060612TP	SCREW M6 L=6				2.00
21	26223503	HINGE STUD				1.00
22	40006740	CLOTH FEED SUPPORT PLATE				1.00
23	SM6040650TP	SCREW				3.00
24	40006737	CLOTH FEED PLATE				1.00
25	40006739	CLOTH FEED PRESSER PLATE				1.00
26	SM1040650TP	SCREW M4 L=6				6.00
27	40142735	SLIDER SHEET				1.00
28	SM5030501SC	SCREW M3 L=5				2.00
29	14116107	FEED PLATE A	FOR LK-1900BNS			1.00
30	14116206	FEED PLATE B	FOR LK-1900BNM			1.00
31	13554803	FEED PLATE	FOR LK-1900BNH,BW			1.00
32	14116800	FEED PLATE H	FOR LK-1900BNF (EXCEPT BB)			1.00
33	14116404	FEED PLATE D	FOR LK-1900BNF,BB			1.00
34	SM3061052TP	SCREW M6 L=10				1.00
35	WP0621016SD	WASHER 6.2X13X1				1.00
36	40083883	LIFTING LEVER SHAFT B				1.00
37	SM4042055SP	SCREW M4 L=20				2.00
38	WP0450801SP	WASHER				4.00
39	40142734	SUPPORT PLATE				1.00
40	SM6040802TP	SCREW M4X0.7 L=8				2.00
41	40039013	FEED BRACKET B				1.00
42	40142736	SLIDER				1.00
43	26224808	BALL RETAINER				1.00
44	SS8150510TP	SCREW 15/64-28 L=4.7				1.00
45	40083885	WASHER				2.00
46	B141423200A	CRANK SLIDE BLOCK	SELECTIVE PARTS			1.00

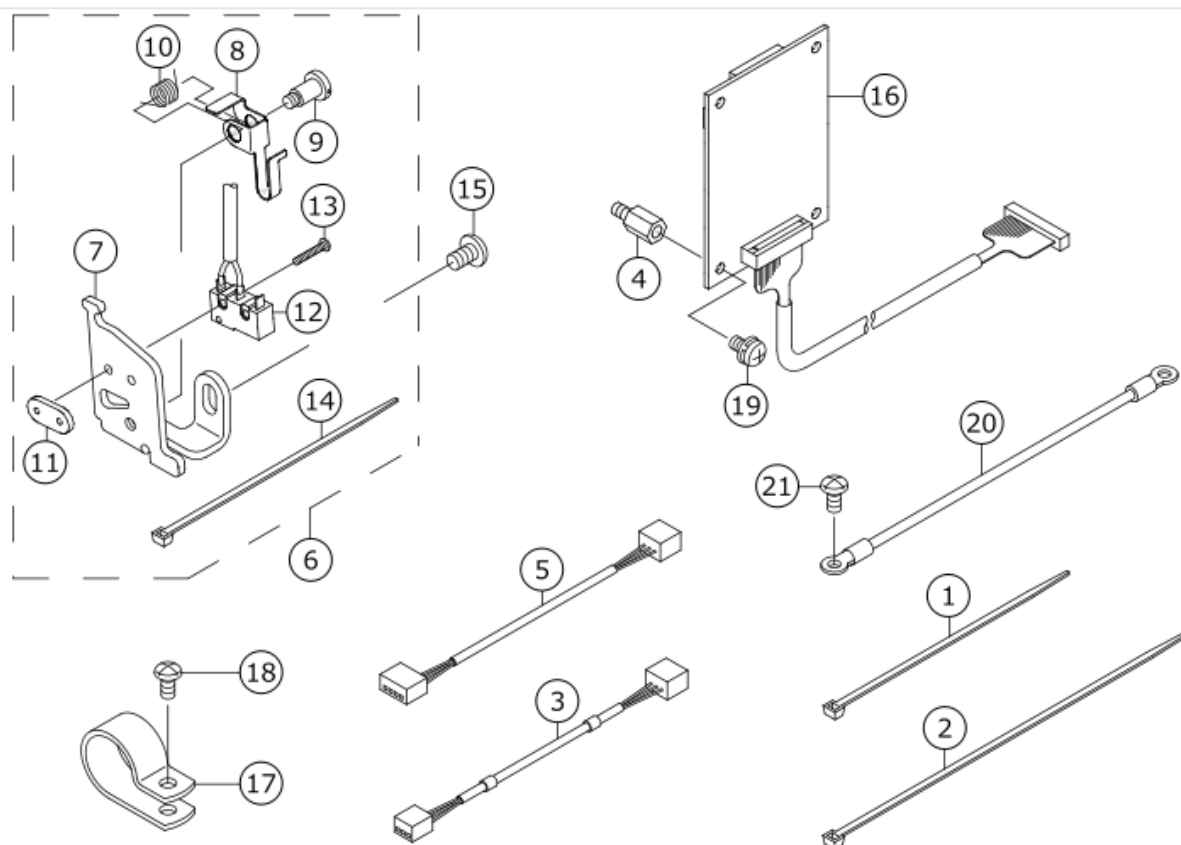
47	B141423200B	GUIDE ROLLER	SELECTIVE PARTS			1.00
48	40083884	THRUST COLLAR D=8 W=8				2.00
49	SM8050512TP	SCREW M5 L=5				4.00
50	WP0450801SP	WASHER				4.00
51	26204008	LIFTING LEVER (RIGHT)				1.00
52	26204107	LIFTING LEVER (LEFT)				1.00
53	14105407	CLOTH PRESSER SPRING				2.00
54	13518501	SPRING SUSPENSION				1.00
55	26224105	WORK CLAMP FOOT FACE PLATE				1.00
56	SS2110930SP	SCREW 11/64-40 L=8.7				5.00
57	SS7110740TP	SCREW 11/64-40 L=7				4.00
58	26224204	FINGER GUARD	EXCEPT LK-1900BNH,BW			1.00
59	13548300	FINGER GUARD	FOR LK-1900BNH,BW			1.00
60	SS8080310TP	SCREW 1/8-44 L=2.8				2.00
61	13518709	WORK CLAMP FOOT (LEFT)	FOR LK-1900BNS,BF			1.00
62	13518600	WORK CLAMP FOOT (RIGHT)	FOR LK-1900BNS,BF			1.00
63	13548201	WORK CLAMR FOOT (LEFT)	FOR LK-1900BNH,BW			1.00
64	13548102	WORK CLAMR FOOT (RIGHT)	FOR LK-1900BNH,BW			1.00
65	13543012	WORK CLAMP FOOT (LEFT)	FOR LK-1900BNM			1.00
66	13542915	WORK CLAMP FOOT (RIGHT)	FOR LK-1900BNM			1.00
67	40103155	LEVER_DRIVING_PLATE_L_ASM.				1.00
68	40103154	LEVER_DRIVING_PLATE_R_ASM.				1.00
69	SM6061802TP	SCREW M6 L=18				1.00
70	WP0621016SD	WASHER 6.2X13X1				1.00
71	40010570	HIDDEN_PLATE				1.00

TC CLAMP COMPONENTS



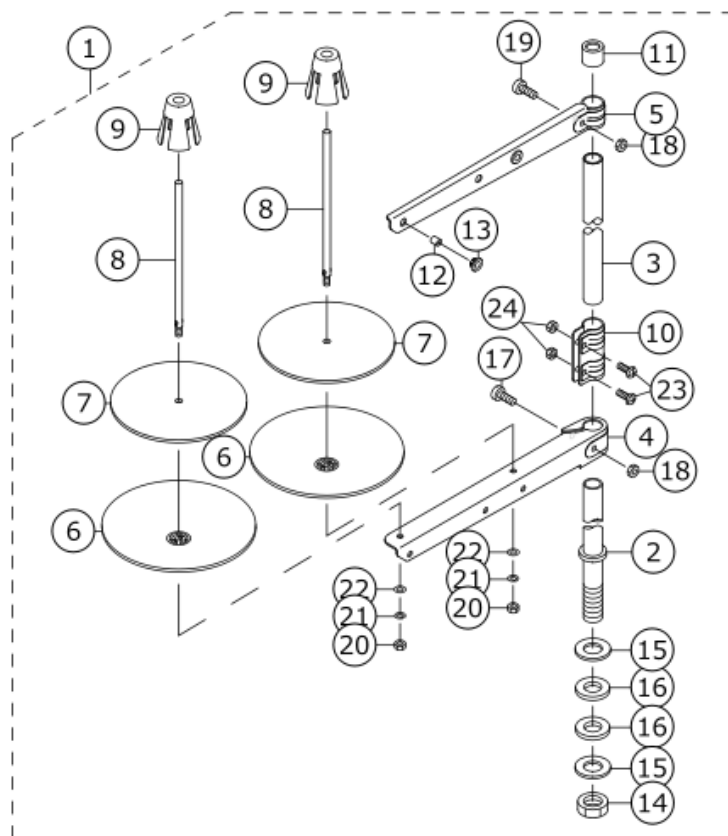
No.	品番	品名	備考	子部品	消耗品	個数
1	40142737	THREAD_CLAMP_UNIT_ASM.				1.00
2	NM6030003SC	NUT M3		*		1.00
3	40076233	TC_CLAMP_PLATE_ASM.		*		1.00
4	40076238	TC_SUPPORT_PLATE		*		1.00
5	40015800	TC_LINK_ASM.		*		1.00
6	WP0320500SC	WASHER M3		*		2.00
7	RE0200000K0	E-RING		*		2.00
8	SD0400266TP	HINGE SCREW D=4 H=2.6		*		1.00
9	40076237	TC_BASE		*		1.00
10	40010590	TC_CAM_PLATE		*		1.00
11	40006780	TC_SPRING		*		1.00
12	40076236	TC_BASE_COVER		*		1.00
13	SM6020350SP	SCREW M2 L=2.5		*		4.00
14	40076239	TC_OPEN_PLATE		*		1.00
15	40030943	TC_NOTCH_R_H		*		1.00
16	40076232	TC_OPEN_SPRING		*		1.00
17	40030942	TC_NOTCH_F_H		*		1.00
18	SM4020600SP	SCREW M2 L=6		*		2.00
19	40012815	TC JOINT ASM.		*		1.00
20	SM2360110TP	SCREW		*		2.00
21	SM6040650TP	SCREW		*		3.00
22	40006761	TC CLAMP		*		1.00
23	SM6020450TP	SCREW		*		2.00
24	SD0350156TP	SHOULDER SCREW		*		1.00
25	40010527	TC_DRIVING_ARM_ASM.				1.00
26	40142739	TC_DRIVING_ARM		*		1.00
27	40011152	TC_ARM_SCREW		*		2.00
28	SD0800407TP	SHOULDER SCREW				1.00
29	40006776	TC_CONNECTING_LINK				1.00
30	40258038	THREAD CLAMP MOTOR				1.00
31	SM6041202TP	SCREW M4X0.7 L=12				4.00
32	SD0350156TP	SHOULDER SCREW				1.00

SENSOR COMPONENTS



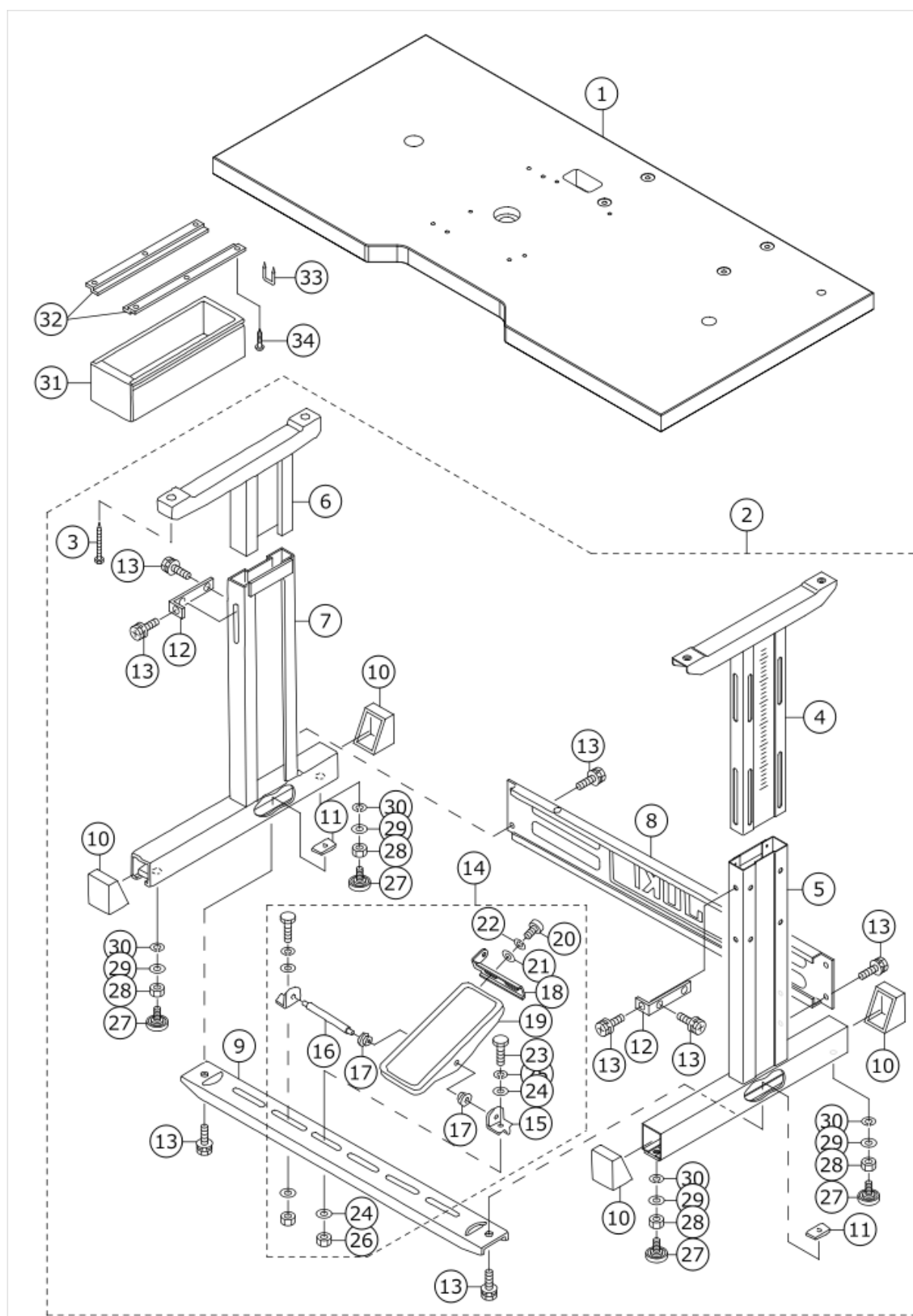
No.	品番	品名	備考	子部品	消耗品	個数
1	EA9500B0100	CABLE BAND				2.00
2	EA9500B0200	CABLE BAND 150				2.00
3	40005732	PF SENSOR CABLE ASM.				1.00
4	KX000000380	SPACER				4.00
5	40142747	TT SENSOR CABLE ASM.				1.00
6	40006495	SAFETY SW ASM.				1.00
7	40006496	SAFETY SW BASE		*		1.00
8	23638109	SAFETY SWITCH ARM.		*		1.00
9	40006497	SAFETY SW ARM SHAFT		*		1.00
10	23638208	SAFETY SWITCH SPRING		*		1.00
11	23638406	SAFETY SWITCH NUT		*		1.00
12	40005734	SAFETY SW CABLE ASM.		*		1.00
13	SM4021201SC	SCREW M2 L=12		*		2.00
14	EA9500B0100	CABLE BAND		*		1.00
15	SM4050855SP	SCREW				1.00
16	40137370	INT PCB ASM.				1.00
17	HX00150000K	CABLE CLIP				1.00
18	SM4040855SP	SCREW				1.00
19	SL4040881SF	SCREW M4 L=8				4.00
20	14115554	HEAD GROUND CABLE A ASM.				1.00
21	SM4040855SP	SCREW				1.00

THREAD STAND COMPONENTS



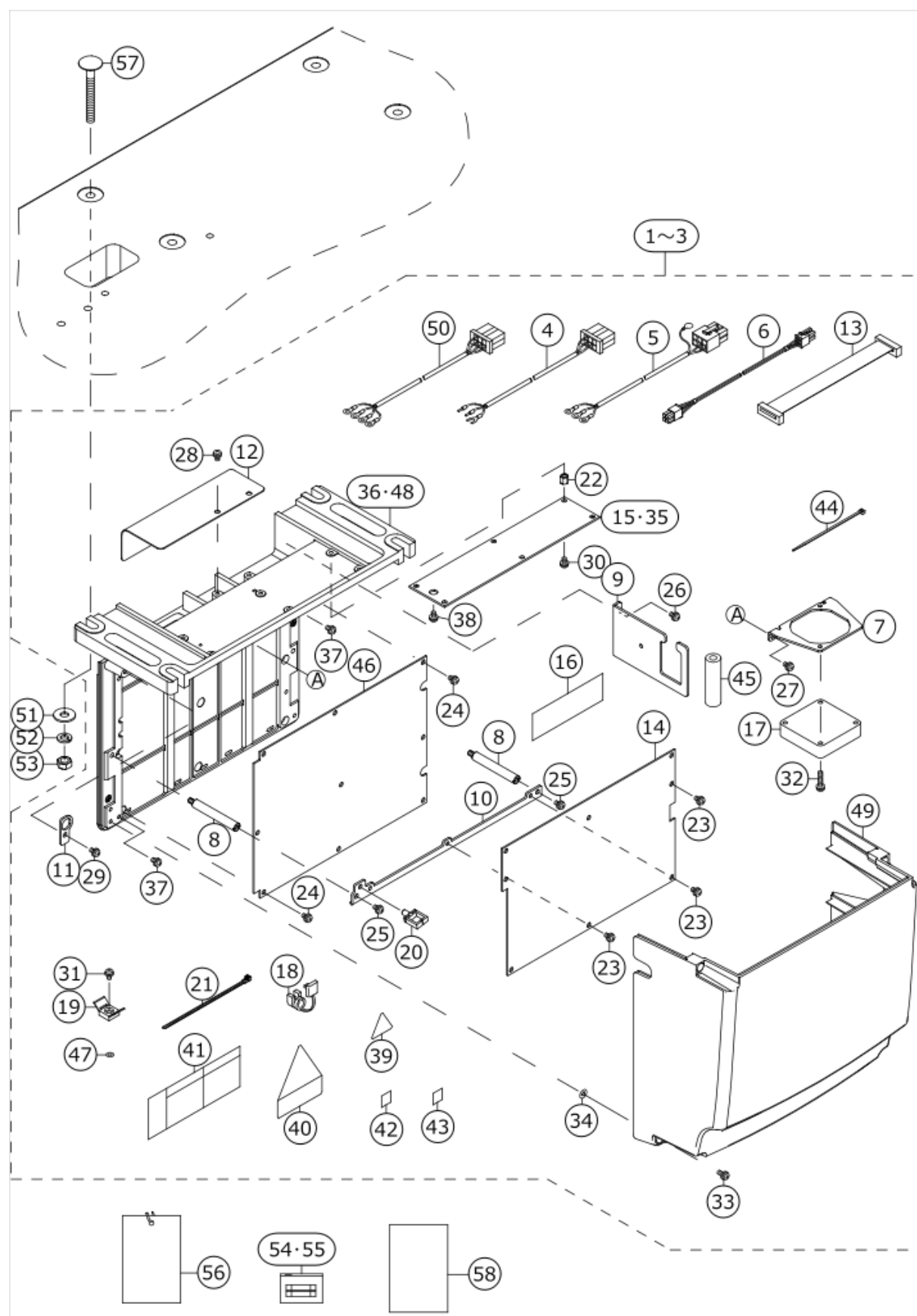
No.	品番	品名	備考	子部品	消耗品	個数
1	40096354	THREAD STAND ASM.				1.00
2	40085784	SPOOL REST ROD (LOWER)		*		1.00
3	40085785	SPOOL REST ROD (UPPER)		*		1.00
4	40085786	SPOOL REST ARM (LOWER)		*		1.00
5	40085787	SPOOL REST ARM (UPPER)		*		1.00
6	40085788	SPOOL REST		*		2.00
7	40085789	SPOOL REST CUSHION		*		2.00
8	40085790	SPOOL PIN		*		2.00
9	40085791	SPOOL RETAINER		*		2.00
10	40085792	SPOOL REST ROD JOINT		*		1.00
11	40085793	SPOOL REST ROD RUBBER CAP		*		1.00
12	40085794	THREAD GUIDE		*		2.00
13	40085795	THREAD GUIDE BUSHING		*		2.00
14	40096325	SPOOL REST ROD NUT		*		1.00
15	WP1612616SE	WASHER 16X30X2.6		*		2.00
16	40085796	SPOOL REST ROD RUBBER CUSHION		*		2.00
17	40096326	SPOOL REST ARM LOWER SCREW		*		1.00
18	NM6050001SE	NUT M5		*		2.00
19	40096327	SPOOL REST ARM UPPER SCREW		*		1.00
20	NM6050001SE	NUT M5		*		2.00
21	WS0510002KN	SPRING WASHER M5		*		2.00
22	WP0531001SC	WASHER M5		*		2.00
23	SM4051405SE	SCREW M5 L=14		*		2.00
24	NM6050001SE	NUT M5		*		2.00

TABLE STAND COMPONENTS (JT-K46)



No.	品番	品名	備考	子部品	消耗品	個数
1	40143093	TABLE				1.00
2	14118053	T-STAND COMPL.				1.00
3	ST9053511SR	TAPPING SCREW M5X35		*		4.00
4	14118152	UPPER STAND ASM. (RIGHT)		*		1.00
5	14118251	STAND ASM. (RIGHT)		*		1.00
6	B8101210AAB	UPPER STAND ASM.		*		1.00
7	B8105210AAA	STAND ASM.		*		1.00
8	11158300	STAND SIDE SUPPORT		*		1.00
9	11158409	STAND SIDE SUPPORT		*		1.00
10	11158607	RUBBER CAP		*		4.00
11	17007402	NUT		*		2.00
12	11158516	UPPER STAND PLATE		*		2.00
13	SL9082091SE	WASHER HEXAGONAL BOLT		*		12.00
14	13817754	Z-STAND PEDAL ASM.		*		1.00
15	11159001	PEDAL SHAFT BRACKET		*		1.00
16	B8153771000	PEDAL CONNECTING ROD		*		1.00
17	D8113555B00	PEDAL BUSHING		*		2.00
18	GPF06080000	PEDAL ADJUSTING PLATE		*		1.00
19	GPF060600A0	PEDAL ASM.		*		1.00
20	SM9061203SE	SCREW M6 L=12		*		2.00
21	WP0671016SE	WASHER 6.7X13X1		*		2.00
22	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2.00
23	SM9082023SE	SCREW M8 L=20		*		2.00
24	WP0871602SE	WASHER 8.7X18X1.6		*		4.00
25	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2.00
26	NM6080721SE	NUT M8		*		2.00
27	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4.00
28	NM6120001SE	NUT M12		*		4.00
29	WP1302501SE	WASHER M12		*		4.00
30	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4.00
31	11155108	DRAWER				1.00
32	11155207	DRAWER SUPPORT				2.00
33	D8204555D00	DRAWER STOPPER				1.00
34	SK3311601SE	WOOD SCREW D=3.1 L=16				6.00

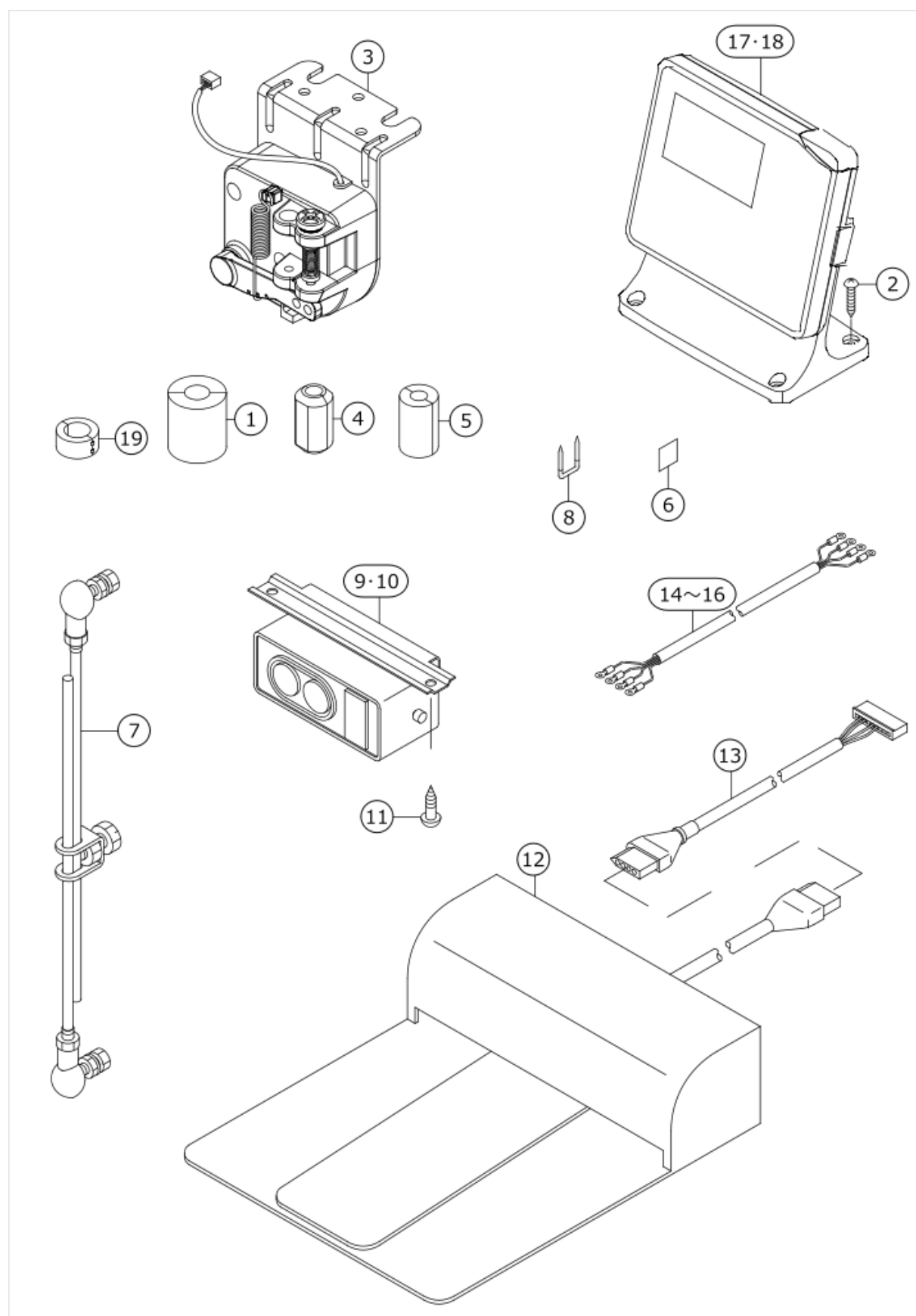
CONTROL BOX COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40189857	MC-672N_CTL_BOX_A_ASM	FOR 1-PHASE 220 ~ 240V			1.00
2	40189858	MC-672N_CTL_BOX_B_ASM	FOR 3-PHASE 200 ~ 240V			1.00
3	40189859	MC-672N_CTL_BOX_C_ASM	FOR 1-PHASE CE 220 ~ 240V			1.00
4	40146295	AC_POWER_CORD_C_L_ASM	FOR 1-PHASE CE 220 ~ 240V	*		1.00
5	40141487	AC POWER CORD A ASM	FOR 1-PHASE 220 ~ 240V	*		1.00
6	40114373	SDC-MAIN P1 CORD ASM		*		1.00
7	40115874	FAN PLATE		*		1.00
8	40143990	STUD		*		2.00
9	40115876	PLATE B		*		1.00
10	40115877	MAIN PLATE		*		1.00
11	40115878	PLATE C		*		1.00
12	40115879	FAN COVER		*		1.00
13	40114375	SDC-MAIN S CORD ASM		*		1.00
14	40193744	MAIN PCB ASSY		*		1.00
15	40105465	FLT-T PCB ASSY	FOR 3-PHASE 200 ~ 240V	*		1.00
16	40114398	MAIN COOL SHEET		*		2.00
17	40111214	FAN MOTOR ASSY		*		1.00
18	KX000000320	BUSH		*		1.00
19	KX000000260	SADDLE TYPE TIE MOUNT		*		1.00
20	HX00222000D	WIRE SADDLE		*		1.00
21	HX00292000A	CONNECTING PART		*		1.00
22	HX00339000M	SPACER	FOR 3-PHASE 200 ~ 240V,1-PHASE CE 220 ~ 240V	*		6.00
23	SL4040881SC	SCREW M4 L=8		*		8.00
24	SL4040881SC	SCREW M4 L=8		*		4.00
25	SL4040881SC	SCREW M4 L=8		*		2.00
26	SL4040881SC	SCREW M4 L=8		*		2.00
27	SL4040881SC	SCREW M4 L=8		*		2.00
28	SL4040881SC	SCREW M4 L=8		*		2.00
29	SL4040881SC	SCREW M4 L=8		*		1.00
30	SL4040881SC	SCREW M4 L=8	FOR 3-PHASE 200 ~ 240V,1-PHASE CE 220 ~ 240V	*		6.00
31	SL4040881SC	SCREW M4 L=8		*		1.00
32	SL4042091SC	SCREW M4X0.7 L=20		*		2.00
33	SL4041281SC	SCREW M4X0.7 L=12		*		4.00
34	M8002430000	STOPPER		*		4.00
35	40145901	FLT-CE PCB ASSY	FOR 1-PHASE CE 220 ~ 240V	*		1.00
36	40143988	FRAME A	FOR 1-PHASE 220 ~ 240V	*		1.00
37	SL4040881SC	SCREW M4 L=8		*		3.00
38	SL4030881SC	SCREW M3 L=8	FOR 3-PHASE 200 ~ 240V	*		1.00

39	CM300100001	LABEL	FOR 1-PHASE 220 ~ 240V, 1-PHASE CE 220 ~ 240V, 1-PHASE 220 ~ 240V (FOR CHINA)	*		1.00
40	CM300400602	VOLTAGE CAUTION LABEL L=25		*		1.00
41	CM300100402	VOLTAGE DANGER LABEL 3 (SMALL)	FOR 3-PHASE 200 ~ 240V	*		1.00
42	CM600100101	WEEE MARK LABEL S	FOR 1-PHASE CE 220 ~ 240V	*		1.00
43	40150131	EAC_MARK_LABEL_S	FOR 1-PHASE CE 220 ~ 240V	*		1.00
44	EA9500B0100	CABLE BAND		*		1.00
45	E8760452S00	TUBE	FOR 3-PHASE 200 ~ 240V, 1-PHASE CE 220 ~ 240V	*		0.06
46	40142267	SDC PCB ASSY		*		1.00
47	WP0430800SC	WASHER M4	FOR 3-PHASE 200 ~ 240V, 1-PHASE CE 220 ~ 240V	*		1.00
48	40143989	FRAME B	FOR 3-PHASE 200 ~ 240V, 1-PHASE CE 220 ~ 240V	*		1.00
49	40189853	COVER		*		1.00
50	40141488	AC_POWER_CORD_B_ASM	FOR 3-PHASE 200 ~ 240V	*		1.00
51	WP0852086SC	WASHER M8				4.00
52	WS0820002KR	SPRING WASHER M8				4.00
53	NM6080002SC	NUT M8				4.00
54	HF0013050P0	FUSE 5A				1.00
55	HF003000200	FUSE 2A (220/240V)				1.00
56	M300451100A	VOLTAGE INDICATION CARD A				1.00
57	MTSHJ100003	BOLT				4.00
58	40152813	CORE SET UP MANUAL(RU)	FOR 1-PHASE CE 220 ~ 240V			1.00

OPERATION PANEL COMPONENTS



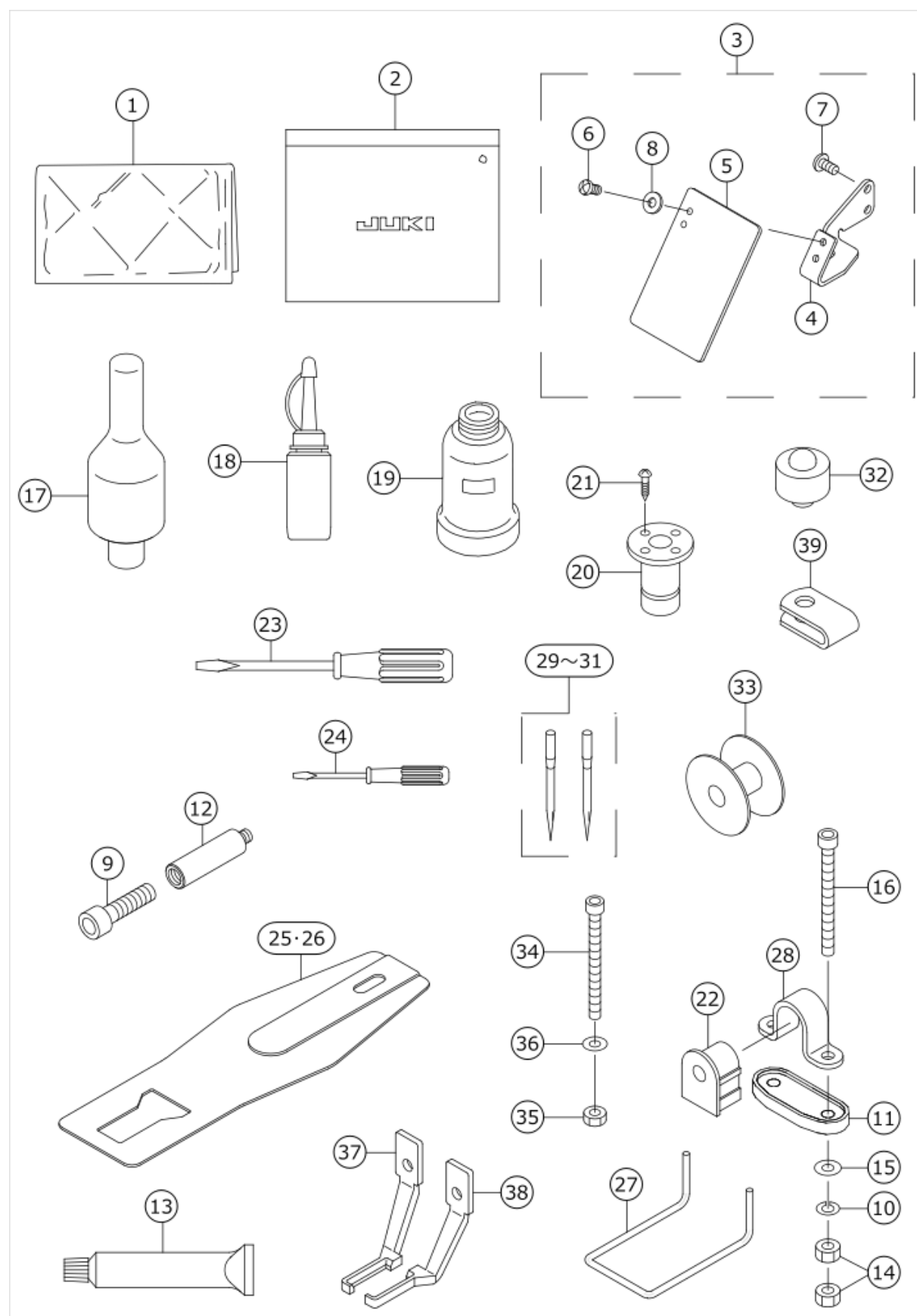
No.	品番	品名	備考	子部品	消耗品	個数
1	HN001490000	CLAMP FILTER(L)	1-PHASE CE 200 ~ 240V			1.00
2	SK3382001SE	SCREW D=3.8 L=20				4.00
3	40146296	PEDAL SENSOR L ASM				1.00
4	HN002840000	CORES	1-PHASE CE 200 ~ 240V			1.00
5	HN00149000A	CLAMP FILTER	1-PHASE CE 200 ~ 240V			1.00
6	CM600100101	WEEE MARK LABEL S	1-PHASE CE 200 ~ 240V			1.00
7	40042134	CONNECING_ROD_ASSY				1.00
8	MAO11532000	CORD STAPLE	FOR 3-PHASE 200 ~ 240V(USE IN JAPAN & JA) 1-PHASE 200 ~ 240V (GENERAL EXPORT & CHINA) MC-672N			3.00
9	HA004250000	SWITCH	FOR 3-PHASE 200 ~ 240V(USE IN JAPAN & JA)			1.00
10	40113427	POWER SWITCH	FOR 1-PHASE 200 ~ 240V(GENERAL EXPORT & CHINA)			1.00
11	SK3512001SE	WOOD SCREW D=5.1 L=20	FOR 3-PHASE 200 ~ 240V(USE IN JAPAN & JA) 1-PHASE 200 ~ 240V (GENERAL EXPORT & CHINA) MC-672N			2.00
12	GPK570010B0	PEDAL SWITCH ASM.	OPTIONAL PARTS			1.00
13	M90135900A0	PK57 TRANSFER CABLE ASM.	OPTIONAL PARTS			1.00
14	M90175800A0	POWER CABLE ASM.	FOR 3-PHASE 200 ~ 240V(USE IN JAPAN & JA)			1.00
15	40005390	CE POWER CABLE ASM.	1-PHASE CE 200 ~ 240V			1.00
16	40023371	SINGLE PHASE POWER CORD ASSY	FOR 1-PHASE 200 ~ 240V(GENERAL EXPORT & CHINA)			1.00
17	40189779	LK_OPERATION_BOX_ASSY	FOR 3-PHASE 200 ~ 240V(USE IN JAPAN & JA) 1-PHASE 200 ~ 240V (GENERAL EXPORT & CHINA) MC-672N			1.00

18	40191867	LK_OPERATION_BOX_ASSY(CE)	FOR 1-PHASE CE 200 ~ 240V MC-6 72			1.00
19	HN002460000	CORES	1-PHASE CE 200 ~ 240V			2.00

No.	品番	品名	備考	子部品	消耗品	個数
1	40193744	MAIN PCB ASSY				1.00
2	40142267	SDC PCB ASSY				1.00
3	40189779	LK_OPERATION_BOX_ASSY	MC-672N EXCEPT CE			1.00
4	40146296	PEDAL SENSOR L ASM				1.00
5	40141488	AC POWER CORD B ASM.	FOR 3-PHASE 20 0 ~ 240V(USE IN JAPAN & JA)			1.00
6	40146295	AC POWER CORD C L ASM	FOR 1-PHASE CE 200 ~ 240V			1.00
7	M90175800A0	POWER CABLE ASM.	FOR 3-PHASE 20 0 ~ 240V(USE IN JAPAN & JA)			1.00
8	40005390	JE POWER CABLE ASM.	FOR 1-PHASE CE 200 ~ 240V			1.00
9	40023371	SINGLE PHASE POWER CORD ASSY	FOR 1-PHASE 20 0 ~ 240V(GENERAL EXPORT & CHIN A)			1.00
10	HA004250000	SWITCH	FOR 3-PHASE 20 0 ~ 240V(USE IN JAPAN & JA)			1.00
11	40113427	POWER SWITCH	FOR 1-PHASE 20 0 ~ 240V(GENERAL EXPORT & CHIN A)			1.00
12	40141487	AC POWER CORD A ASM.	FOR 1-PHASE 20 0 ~ 240V(GENERAL EXPORT & CHIN A)			1.00
13	40138137	IPM550W MOTOR				1.00
14	40111214	FAN MOTOR ASSY				1.00
15	40005728	SOLENOID RELAY CABLE ASM.				1.00
16	40006912	SOLENOID FOR PICK UP ASM.				1.00
17	40142273	AT SOLENOID				1.00
18	40006495	SAFETY_SW_ASM.				1.00
19	40142747	TT SENSOR CABLE ASM.				1.00
20	40005732	PF SENSOR CABLE ASM.				1.00
21	40137370	INT PCB ASM.				1.00
22	40258036	X FEED MOTOR				1.00
23	40258037	Y FEED MOTOR				1.00
24	40139178	PRESSER LIFTING MOTOR				1.00
25	40258038	THREAD CLAMP MOTOR				1.00
26	40105465	FLT-T PCB ASSY	FOR 3-PHASE 20 0 ~ 240V(USE IN JAPAN & JA)			1.00
27	40145901	FLT-CE PCB ASSY	FOR 1-PHASE CE 200 ~ 240V			1.00
28	40114373	SDC-MAIN P1 CORD ASM.				1.00
29	40114375	SDC-MAIN S CORD ASM.				1.00

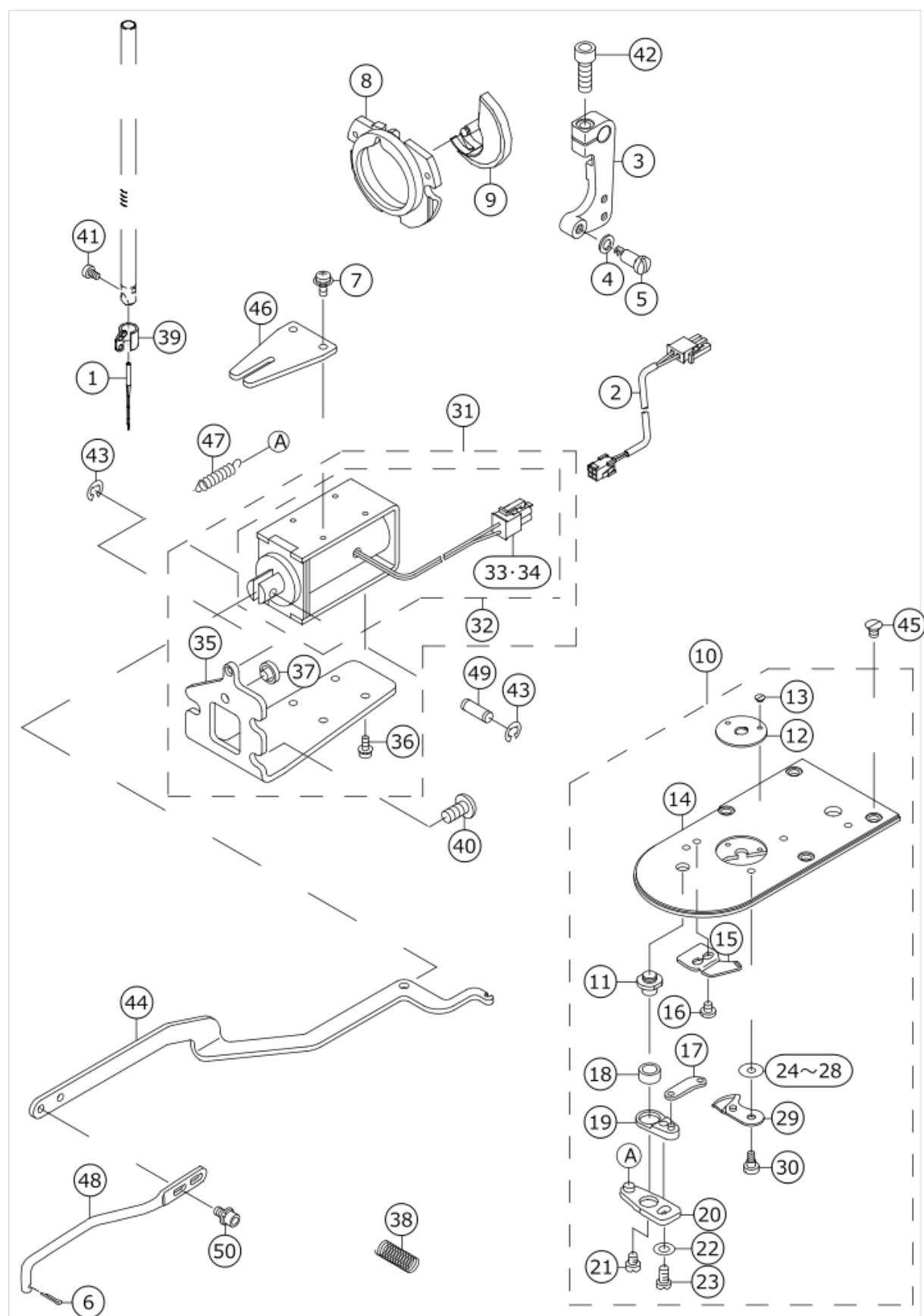
30	HD002230000	PHOTO SENSOR				1.00
31	HD00057000A	PHOTO SENSOR				1.00
32	40153194	AUTO SWITCH A ASM				1.00
33	40191867	LK_OPERATION_BOX_ASSY(CE)	FOR MC-672N CE			1.00
34	40144886	IP-420U PANEL ASSY	FOR IP PANEL			1.00
35	40153195	AUTO SWITCH B ASM				1.00
36	PV120205000	2-PORT SOLENOID VALVE				1.00
37	40153196	AIR SOLENOID VALVE CORD A ASM				1.00
38	40153197	AIR SOLENOID VALVE CORD B ASM				1.00
39	40193892	ASSY_LED_DEVICE				1.00
40	40012037	LKA-BR RELAY CABLE ASM				1.00

ACCESSORIE PARTS COMPONENTS



No.	品番	品名	備考	子部品	消耗品	個数
1	40048536	HEAD_COVER				1.00
2	22932800	ACCESSORIE BAG				1.00
3	40006484	SAFETY PLATE ASM.				1.00
4	40051987	SAFETY PLATE BASE		*		1.00
5	26037200	SAFETY PLATE		*		1.00
6	SM4040655SP	SCREW M4 L=6		*		2.00
7	SM4040855SP	SCREW		*		2.00
8	WP0450801SD	WASHER 4.5X10X0.8		*		2.00
9	SM6083002TN	SCREW M8 L=30				1.00
10	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4.00
11	40016195	BED_HINGE_RUBBER				2.00
12	40036110	GREASE JOINT B				1.00
13	40006323	JUKI GREASE A TUBE				1.00
14	NM6060001SC	NUT M6				8.00
15	WP0651646SC	WASHER				4.00
16	SM6066002TN	BOLT M6 L=60				4.00
17	14101208	HEAD SUPPORT BAR				1.00
18	B91212200A0	OILER (CONTAINING NO.2 OIL)				1.00
19	B9121012000	OIL CAN				1.00
20	B8202205000	OIL MANAGEMENT				1.00
21	SK3311601SE	WOOD SCREW D=3.1 L=16				2.00
22	40110844	HINGE_RUBBER				2.00
23	22933105	SCREW DRIVER (MIDDLE)				1.00
24	22933204	SCREW DRIVER (SMALL)				1.00
25	14116503	FEED PLATE E	FOR LK-1900BNF,BB			1.00
26	14116909	FEED PLATE I	FOR LK-1900BNF (EXCEPT BB)			1.00
27	13573407	FINGER GUARD	FOR LK-1900BNF			1.00
28	B1111210D00	BED HINGE				2.00
29	MDP500B1402	NEEDLE DPX5#14-2	FOR LK-1900BNS			1.00
30	MDP170B2102	NEEDLE DPX17#21-2	FOR LK-1900BNH,BW			1.00
31	MDP500B1102	DPX5#11-2	FOR LK-1900BNF,BM			1.00
32	40016194	FRAME_SUPPORT_RUBBER				2.00
33	13812102	BOBBIN				1.00
34	SM6066002TN	BOLT M6 L=60				1.00
35	NM6060001SC	NUT M6				1.00
36	WP0651646SC	WASHER				1.00
37	13571906	CLOTH PRESSER FOOT (RIGHT)	FOR LK-1900BNF			1.00
38	13572003	CLOTH PRESSER FOOT (LEFT)	FOR LK-1900BNF			1.00
39	HX001500000	CLIP				1.00

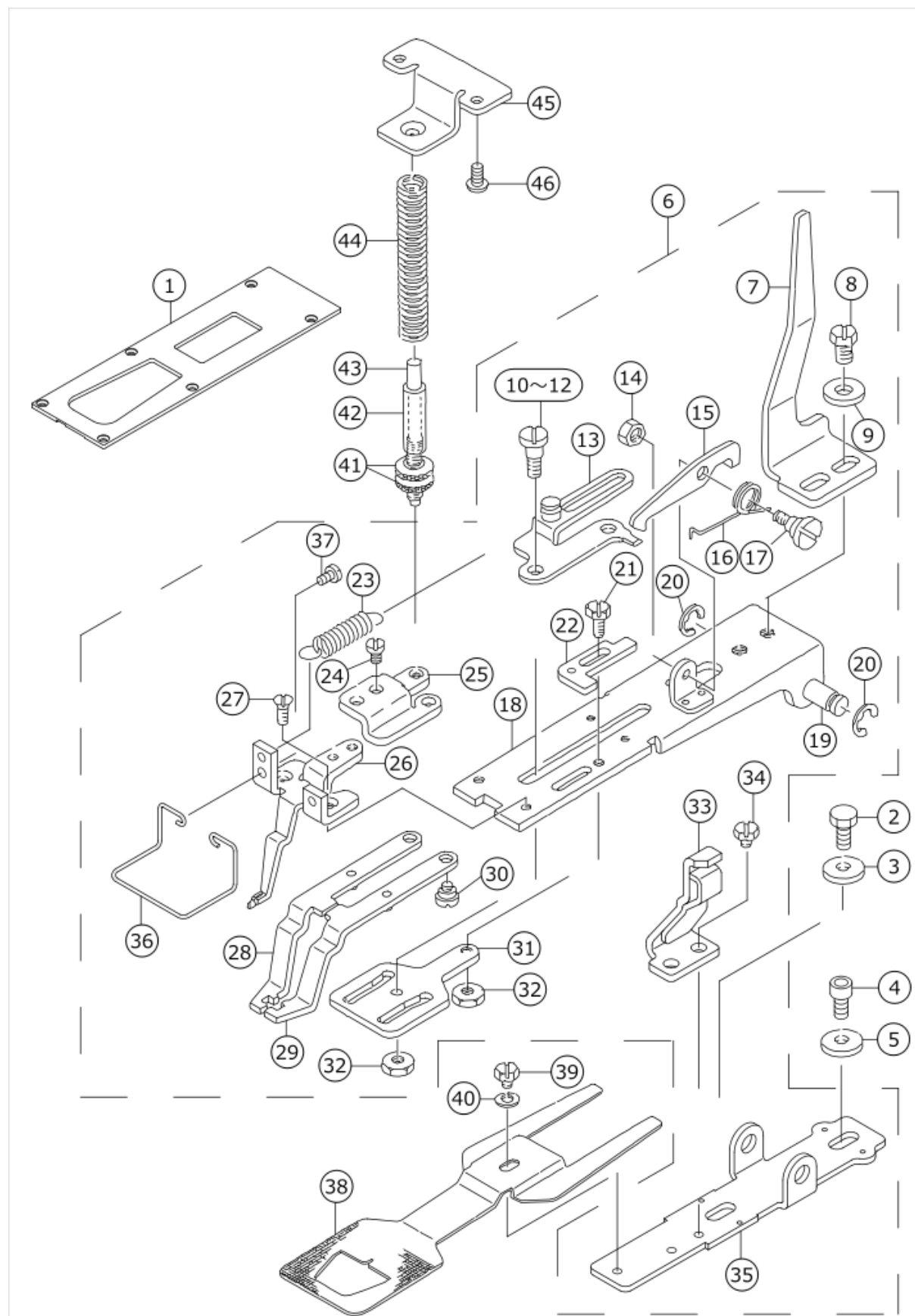
EXCLUSIVE PARTS FOR LK-1901BNS (1)



No.	品番	品名	備考	子部品	消耗品	個数
1	MDP500B1400	NEEDLE DPX5 #14				1.00
2	40005728	SOLENOID RELAY CABLE ASM.				1.00
3	40011949	CONNECTING ARM B				1.00
4	WP0651056SH	WASHER 6.5X11X1				1.00
5	SD1201506TP	SHOULDER SCREW				1.00
6	PD02010000B	SPLIT PIN				1.00
7	SL4030681SC	SCREW M3 L=6				2.00
8	14103352	INNER HOOK PRESSER ASM. B				1.00
9	40110846	SHUTTLE				1.00
10	40142720	NEEDLE PLATE ASM. A				1.00
11	B2417280000	THREAD CUTTER LEVER SHAFT		*		1.00
12	B2426280000	NEEDLE HOLE GUIDE		*		1.00
13	SS1060210TP	SCREW 3/32-56 L=2.2		*		2.00
14	40142725	NEEDLE PLATE		*		1.00
15	B2424280000	FIXING KNIFE		*		1.00
16	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
17	B2418280000	MOVING KNIFE LINK		*		1.00
18	B2416280000	THREAD CUTTING LEVER RING		*		1.00
19	B24152800A0	THREAD CUTTER LEVER ASM. (SMALL)		*		1.00
20	B24142800A0	THREAD CUTTER LEVER ASM. (LARGE)		*		1.00
21	SS6110430TP	SCREW 11/64-40 L=4.0		*		1.00
22	WP0450846SP	WASHER		*		1.00
23	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
24	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1.00
25	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1.00
26	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1.00
27	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1.00
28	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1.00
29	B24212800A0	MOVING KNIFE ASM.		*		1.00
30	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
31	40006912	SOLENOID FOR PICK UP ASM.				1.00
32	14141758	SOLENOID FOR PICK-UP COMPL.		*		1.00
33	HK03461004A	HOUSING BLUE 4P		*		1.00
34	HK034640000	PIN CONTACT		*		2.00
35	40006913	SOLENOID INSTALLING BASE		*		1.00
36	SL4030881SC	SCREW M3X8		*		4.00
37	12258000	BUSH		*		1.00
38	14148407	VERTICAL FEED SHAFT SPRING				2.00
39	40006525	NEEDLE BAR THREAD GUIDE				1.00
40	SM4061255SP	SCREW M6 L=12				3.00
41	SM6030500SN	SCREW M3 L=5				1.00
42	SM6061802TP	SCREW M6 L=18				1.00
43	RC0410415KP	C-RING				2.00
44	40006914	WORK CLAMP CONNECTING LINK				1.00
45	SM1040650TP	SCREW				4.00

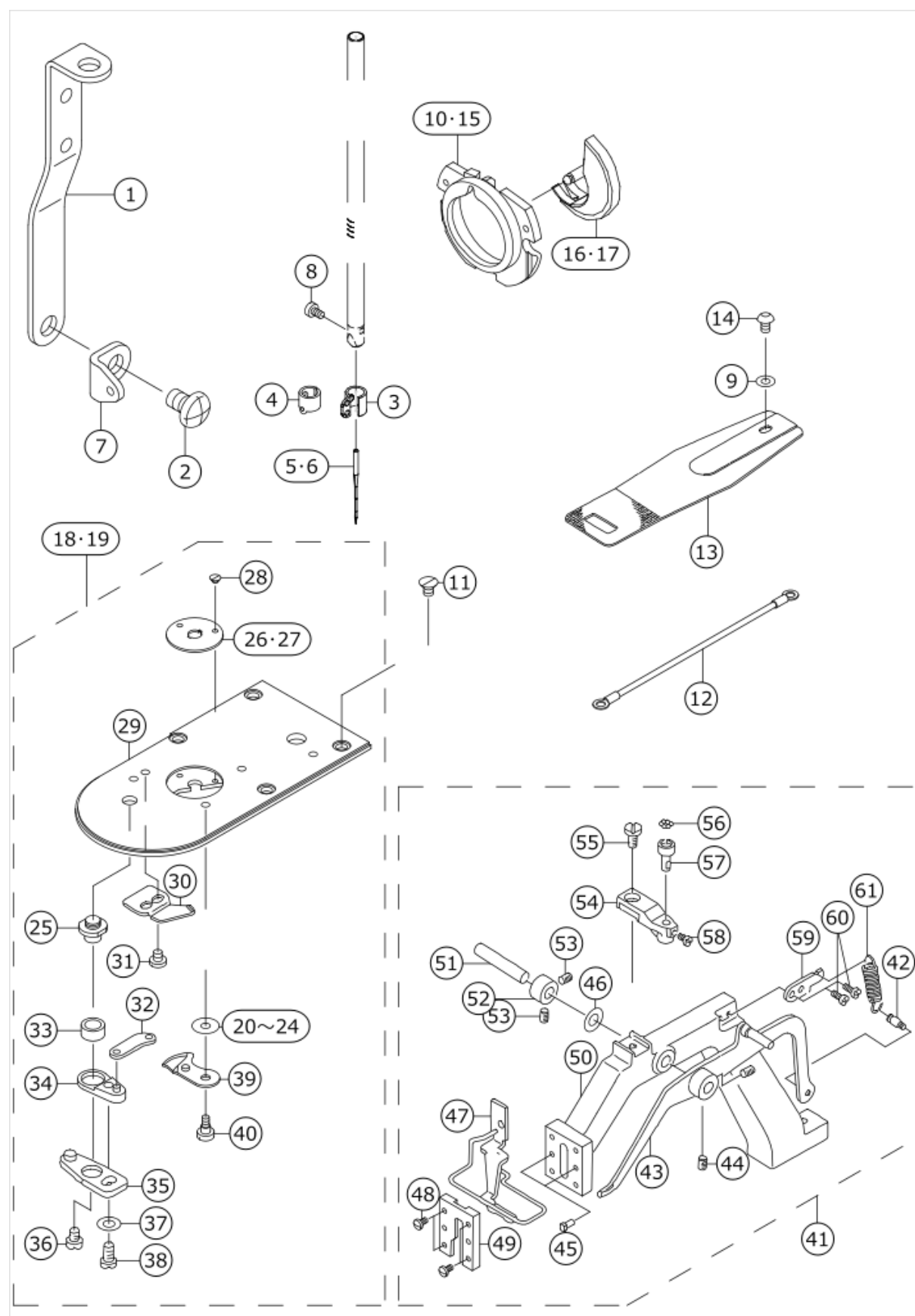
46	14142103	CONNECTING LINK GUIDE				1.00
47	B1657506E00	SPRING				1.00
48	13540604	DRIVING BAR B				1.00
49	B302745000B	PIN				1.00
50	SL6040892TN	BOLT				2.00

EXCLUSIVE PARTS FOR LK-1901BNS (2)



No.	品番	品名	備考	子部品	消耗品	個数
1	40006935	CLOTH FEED PRESSER PLATE B				1.00
2	SM9061403CP	SCREW M6 L=14				1.00
3	WP0612516SD	WASHER 6.1X15.2X2.5				1.00
4	SM6061202TP	SCREW M6 L=12				1.00
5	WP0612516SD	WASHER 6.1X15.2X2.5				1.00
6	14140255	WORK CLAMP FOOT BRACKET COMPL.				1.00
7	13541404	WORK CLAMP FOOT LIFTING PLATE		*		1.00
8	SS9151120CP	SCREW 15/64-28 L=11		*		2.00
9	WP0612516SD	WASHER 6.1X15.2X2.5		*		2.00
10	D2545232D0A	HINGE SCREW	SELECTIVE PARTS	*		2.00
11	D2545232D0B	HINGE SCREW	SELECTIVE PARTS	*		2.00
12	D2545232D0C	HINGE SCREW	SELECTIVE PARTS	*		2.00
13	14141055	PULLING PLATE COMPL.		*		1.00
14	NS6110530SP	NUT 11/64-40		*		1.00
15	14141105	FIXING HOOK		*		1.00
16	D2512232D00	TORSION SPRING		*		1.00
17	D2511232D00	SCREW		*		1.00
18	14140354	INSTALLING BASE COMPL.		*		1.00
19	14141402	INSTALLING SHAFT		*		1.00
20	RE0700000K0	E-RING 7		*		2.00
21	SS9110920CP	SCREW 11/64-40 L=9		*		1.00
22	14140909	ADJUSTING PLATE		*		1.00
23	D2515232D00	TORSION SPRING		*		1.00
24	SS7110510SP	SCREW 11/64-40 L=5		*		2.00
25	13541107	WORK CLAMP FOOT SPRING HOLDER		*		1.00
26	14140552	PICK-UP GUIDE COMPL.		*		1.00
27	SS1110640TP	SCREW 11/64-40 L=5.5		*		2.00
28	D2520232DA0	WORK CLAMP FOOT ASM. (LEFT)		*		1.00
29	D2521232DA0	WORK CLAMP FOOT ASM. (RIGHT)		*		1.00
30	SD0550271TP	HINGE SCREW D=5.50 H=2.7		*		2.00
31	14141204	PLATE CAM		*		1.00
32	NS6120480SP	NUT 3/16-28		*		2.00
33	14140750	PREVENTING PLATE COMPL.		*		1.00
34	SS9110460CP	SCREW 11/64-40 L=4		*		2.00
35	14140206	PICK-UP INSTALLING BASE		*		1.00
36	14141501	FINGER GUARD		*		1.00
37	SS7090610SP	SCREW 9/64-40 L=6		*		2.00
38	13541503	FEED PLATE				1.00
39	SS9110460CP	SCREW 11/64-40 L=4				1.00
40	WP0501016SD	WASHER 5X10.5X1				1.00
41	B3117352000	THREAD TENSION POST NUT				2.00
42	D2527232D00	SLEEVE				1.00
43	D2528232D00	SHAFT				1.00
44	D2529232D00	PRESSER SPRING				1.00
45	13541602	WORK CLAMP FOOT SPRING HOLDER				1.00
46	SM5040855SN	SCREW				2.00

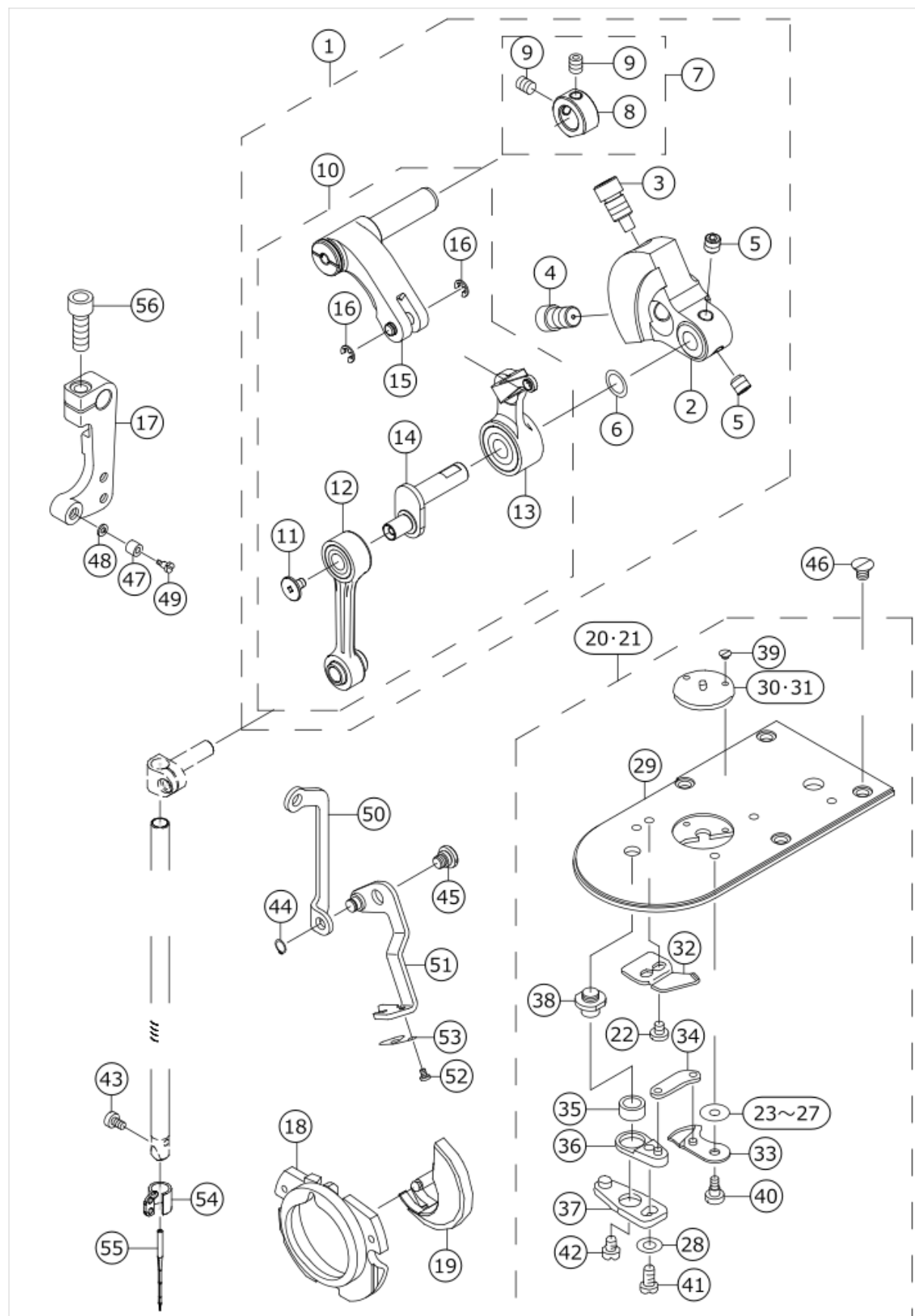
EXCLUSIVE PARTS FOR LK-1902BNS,LK-1902BNH



No.	品番	品名	備考	子部品	消耗品	個数
1	B1114581000	THREAD GUIDE PLATE				1.00
2	SM4061255SP	SCREW M6 L=12				1.00
3	40006525	NEEDLE BAR THREAD GUIDE	FOR LK-1902BNS			1.00
4	D1405L7AM00	NEEDLE BAR THREAD GUIDE	FOR LK-1902BNH			1.00
5	MDP500B1400	NEEDLE DPX5 #14	FOR LK-1902BNS			1.00
6	MDP170B2100	NEEDLE DPX17 #21	FOR LK-1902BNH			1.00
7	13786306	THREAD GUIDE NO.1				1.00
8	SM6030500SN	SCREW M3 L=5				1.00
9	WP0621016SD	WASHER 6.2X13X1				1.00
10	14103352	INNER HOOK PRESSER ASM. B	FOR LK-1902BNS			1.00
11	SM1040650TP	SCREW				4.00
12	40005712	EARTH CORD ASM.				1.00
13	14143002	FEED PLATE				1.00
14	SM3061052TP	SCREW M6 L=10				1.00
15	14103659	SHUTTLE RACE RING ASM. C	FOR LK-1902BNH			1.00
16	40110846	SHUTTLE	FOR LK-1902BNS			1.00
17	40112995	SHUTTLE(H)	FOR LK-1902BNH			1.00
18	40142720	NEEDLE PLATE ASM A	FOR LK-1902BNS			1.00
19	40142721	NEEDLE PLATE ASM H	FOR LK-1902BNH			1.00
20	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1.00
21	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1.00
22	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1.00
23	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1.00
24	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1.00
25	B2417280000	THREAD CUTTER LEVER SHAFT		*		1.00
26	B2426280000	NEEDLE HOLE GUIDE	FOR LK-1902BNS	*		1.00
27	14109607	NEEDLE HOLE GUIDE	FOR LK-1902BNH	*		1.00
28	SS1060210TP	SCREW 3/32-56 L=2.2		*		2.00
29	40142725	NEEDLE PLATE		*		1.00
30	B2424280000	FIXING KNIFE		*		1.00
31	SS7090410SP	SCREW 9/64-40 L=3.5		*		2.00
32	B2418280000	MOVING KNIFE LINK		*		1.00
33	B2416280000	THREAD CUTTING LEVER RING		*		1.00
34	B24152800A0	THREAD CUTTER LEVER ASM. (SMALL)		*		1.00
35	B24142800A0	THREAD CUTTER LEVER ASM. (LARGE)		*		1.00
36	SS6110430TP	SCREW 11/64-40 L=4.0		*		1.00
37	WP0450846SP	WASHER		*		1.00
38	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
39	B24212800A0	MOVING KNIFE ASM.		*		1.00
40	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
41	40090012	CLOTH FEED BASE ASM.				1.00
42	26229302	SUSPENSION SCREW		*		1.00
43	13544051	LIFTING LEVER ASM.		*		1.00
44	SS8150822TP	SCREW 15/64-28 L=8		*		2.00
45	B1816280000	GUIDE PIN		*		2.00

46	40090011	WASHER D		*		1.00
47	13544465	CLOTH PRESSER FOOT ASM.		*		1.00
48	SS7120910TP	SCREW 3/16-28 L=9		*		4.00
49	13544614	CLOTH FEED BASE COVER		*		1.00
50	13543715	CLOTH FEED BASE		*		1.00
51	40089982	LIFTING LEVER SHAFT D		*		1.00
52	40090010	THRUST COLLAR D		*		1.00
53	SM8060612TP	SCREW M6 L=6		*		2.00
54	13543806	BALL HOLDER		*		1.00
55	SS7151210SP	SCREW 15/64-28 L=12		*		1.00
56	B2549280000	WORK CLAMP FOOT MOUNTING BASE BALL		*		7.00
57	26224808	BALL RETAINER		*		1.00
58	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
59	13543905	SPRING SUSPENSION		*		1.00
60	SS6120940SP	SCREW 3/16-28 L=9		*		2.00
61	13544705	SPRING		*		1.00

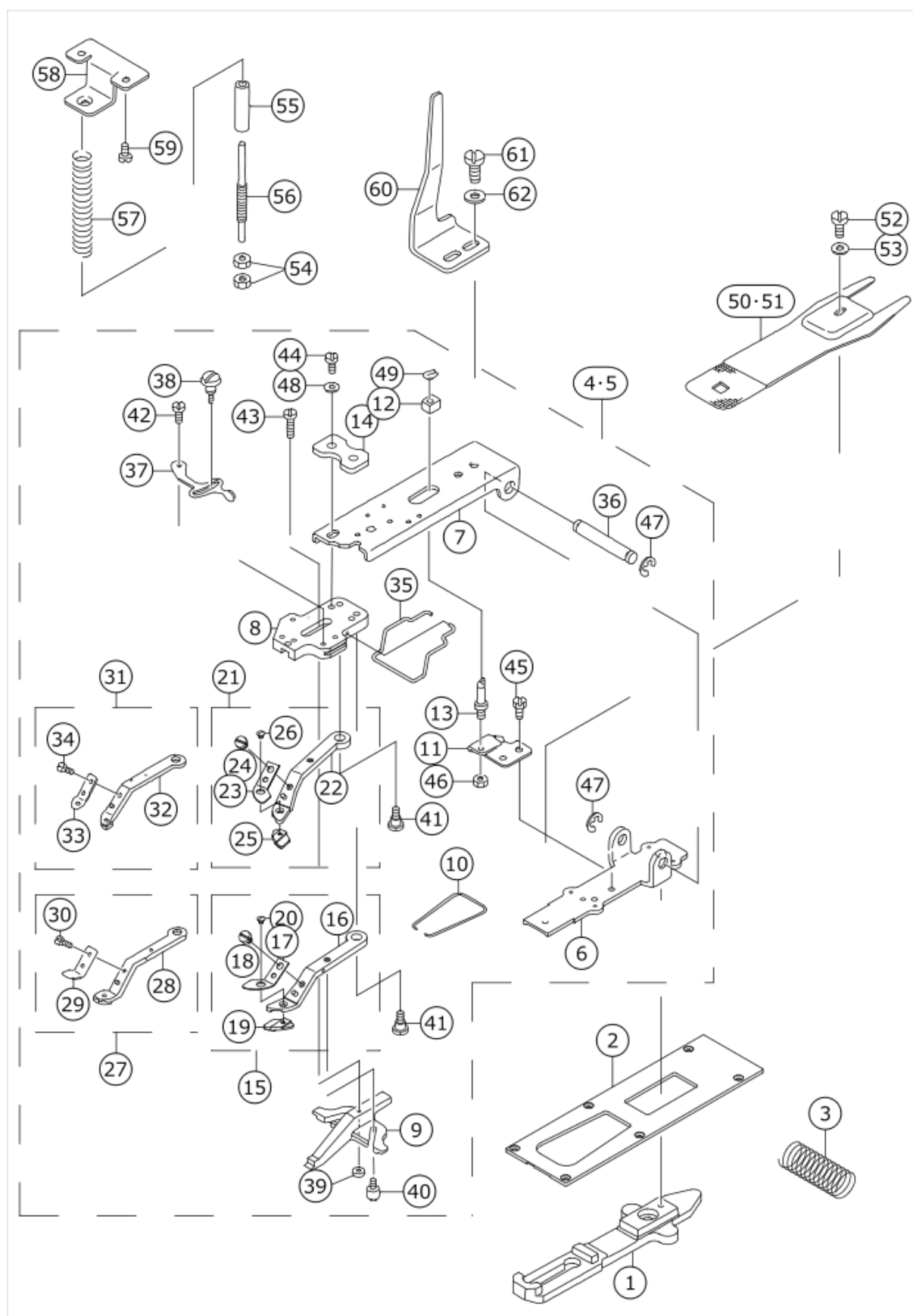
EXCLUSIVE PARTS FOR LK-1903BNS-301,LK-1903BNS-302(1)



No.	品番	品名	備考	子部品	消耗品	個数
1	40142785	COUNTER_WEIGHT_COMPL._3				1.00
2	40142691	COUNTER_WEIGHT		*		1.00
3	40010424	COUNTER_WEIGHT_SCREW_A		*		1.00
4	40010425	COUNTER_WEIGHT_SCREW_B		*		1.00
5	40010426	COUNTER_WEIGHT_SCREW_C		*		1.00
6	WP0820516SP	WASHER 11.6X8.2X0.6		*		1.00
7	40110841	THRUST_COLLAR_ASM.		*		1.00
8	40110842	THRUST_COLLAR		*		1.00
9	SM80506A2TP	SCREW M5 L=6		*		2.00
10	40142786	THREAD_TAKE_UP_COMPL._3		*		1.00
11	40142701	LEFT_HAND_SCREW		*		1.00
12	40142697	NEEDLE_BAR_CRANK_ROD_COMPL.		*		1.00
13	40142787	THREAD_TAKE_UP_ASM._3		*		1.00
14	40142790	NEEDLE_BAR_CRANK_3		*		1.00
15	40142807	TAKE_UP_CRANK_ASM._3		*		1.00
16	RE0300000K0	E-RING 3		*		2.00
17	40011949	CONNECTING ARM B				1.00
18	14103352	INNER HOOK PRESSER ASM. B				1.00
19	40110846	SHUTTLE				1.00
20	40142723	NEEDLE PLATE ASM. M	FOR LK-1903BNS-301			1.00
21	40142724	NEEDLE PLATE ASM. K	FOR LK-1903BNS-302			1.00
22	SS7090410SP	SCREW 9/64-40 L=3.5		*		2.00
23	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1.00
24	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1.00
25	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1.00
26	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1.00
27	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1.00
28	WP0450846SP	WASHER		*		1.00
29	40142725	NEEDLE PLATE		*		1.00
30	MAZ15801000	GUIDE	FOR LK-1903BNS-301	*		1.00
31	MAZ15601000	GUIDE	FOR LK-1903BNS-302	*		1.00
32	B2424280000	FIXING KNIFE		*		1.00
33	B24212800A0	MOVING KNIFE ASM.		*		1.00
34	B2418280000	MOVING KNIFE LINK		*		1.00
35	B2416280000	THREAD CUTTING LEVER RING		*		1.00
36	B24152800A0	THREAD CUTTER LEVER ASM. (SMALL)		*		1.00
37	B24142800A0	THREAD CUTTER LEVER ASM. (LARGE)		*		1.00
38	B2417280000	THREAD CUTTER LEVER SHAFT		*		1.00
39	SS1060210TP	SCREW 3/32-56 L=2.2		*		2.00
40	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
41	SS7110740TP	SCREW 11/64-40 L=7		*		1.00

42	SS6110430TP	SCREW 11/64-40 L=4.0		*		1.00
43	SM6030500SN	SCREW M3 L=5				1.00
44	RC0470611KP	RETAINING RING 4.7				1.00
45	SD0640216TP	SHOULDER SCREW				1.00
46	SM1040650TP	SCREW				4.00
47	B2619372000	STOP MOTION TRIPPING LEVER CAM				1.00
48	B185351200E	HOOK SHAFT WASHER				1.00
49	SD0791276TP	SHOULDER SCREW				1.00
50	40006937	WIPER CONNECTING PLATE B				1.00
51	40033047	WIPER ASM.				1.00
52	SS5060310SP	SCREW 3/32-56 L=2.8				2.00
53	40009860	WIPER THREAD CATCH SPRING				1.00
54	40006525	NEEDLE BAR THREAD GUIDE				1.00
55	MDP170B1400	NEEDLE DPX17 #14				1.00
56	SM6061802TP	SCREW M6 L=18				1.00

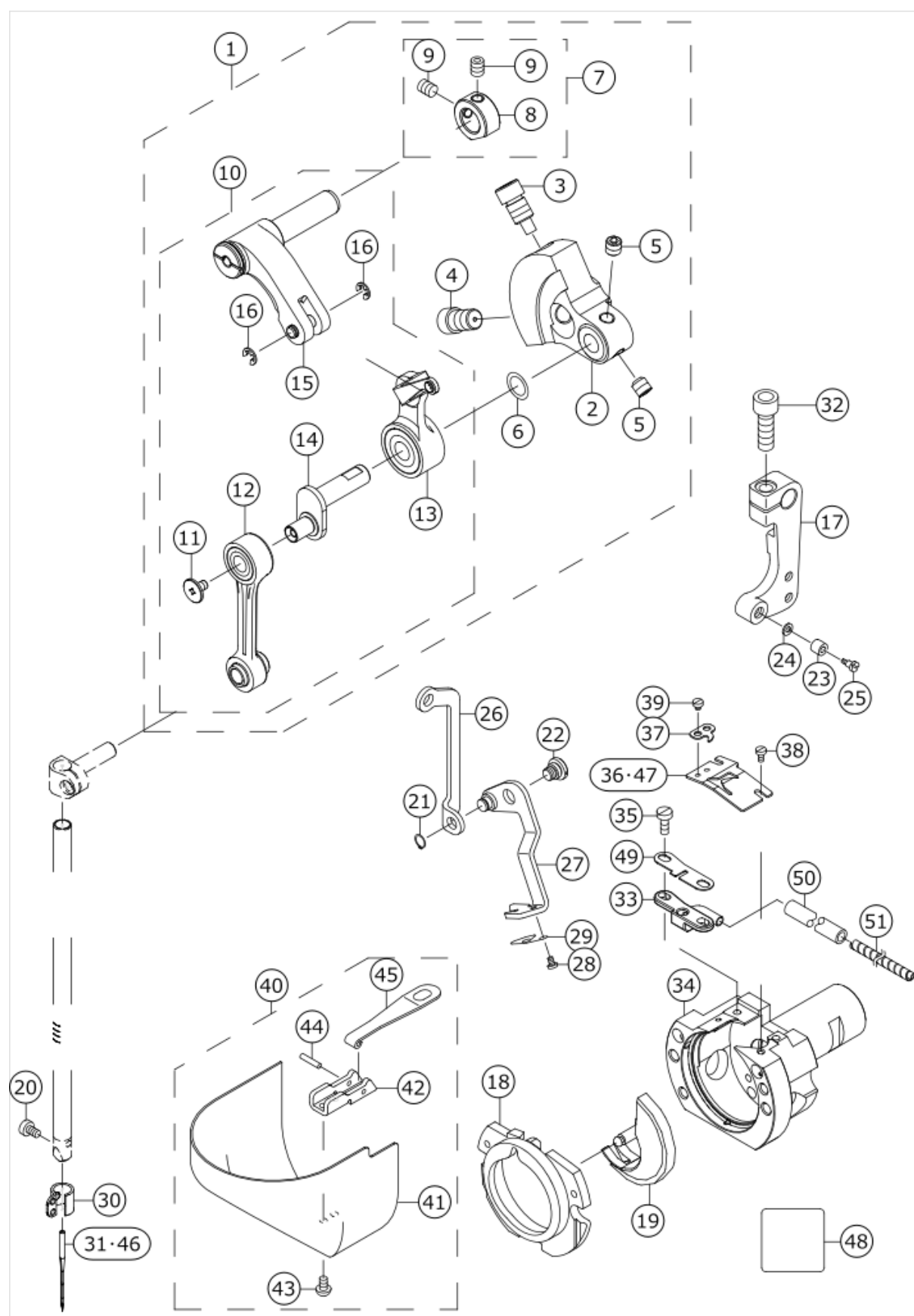
EXCLUSIVE PARTS FOR LK-1903BNS-301,LK-1903BNS-302(2)



No.	品番	品名	備考	子部品	消耗品	個数
1	14145106	CLOTH FEED PLATE				1.00
2	40006935	CLOTH FEED PRESSER PLATE B				1.00
3	14148407	VERTICAL FEED SHAFT SPRING				1.00
4	14145858	VERY SMALL CLAMP MECHANISM ASM.	FOR LK-1903BNS-301			1.00
5	14145650	MEDIUM CLAMP MECHANISM ASM.	FOR LK-1903BNS-302			1.00
6	14146104	PICK-UP INSTALLING BASE		*		1.00
7	14146203	PICK-UP FOOT INSTALLING BASE		*		1.00
8	14146302	PICK-UP FOOT INSTALLING BASE		*		1.00
9	B2552372000	BUTTON CLAMP SLIDE		*		1.00
10	MAZ15513000	BUTTON CLAMP JAW LEVER SPRING		*		1.00
11	MAZ15514000	SUPPORT PLATE		*		1.00
12	MAZ15515000	SLIDE BLOCK		*		1.00
13	13540901	STATIONING BLOCK SHAFT		*		1.00
14	14146401	PRESSER PLATE		*		1.00
15	14149058	MIDDLE CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-1903BNS-302	*		1.00
16	MAZ15507000	SMALL CLAMP JAW LEVER ASM. (LEFT)		*		1.00
17	MAZ15509000	SPRING RIGHT		*		1.00
18	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
19	14149009	PLATE L (RIGHT)		*		1.00
20	SS2060310SP	SCREW 3/32-56 L=3		*		1.00
21	14149157	MIDDLE CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903BNS-302	*		1.00
22	MAZ15508000	SMALL CLAMP JAW LEVER (LEFT)		*		1.00
23	MAZ15510000	SPRING (LEFT)		*		1.00
24	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
25	14149108	PLATE L (LEFT)		*		1.00
26	SS2060310SP	SCREW 3/32-56 L=3		*		1.00
27	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-1903BNS-301	*		1.00
28	MAZ158070AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
29	MAZ15809000	SPRING (RIGHT)		*		1.00
30	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
31	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)	FOR LK-1903BNS-301	*		1.00
32	MAZ158080AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
33	MAZ15810000	SPRING (LEFT)		*		1.00
34	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
35	D3130M1YC00	FINGER GUARD		*		1.00
36	14141402	INSTALLING SHAFT		*		1.00
37	B2548372000	SNAP FASTENER CLAMP STOP LEVER		*		1.00
38	B2549372000	CLAMP SCREW A		*		1.00
39	B2553372000	NUT		*		1.00
40	B2560372000	BUTTON CLAMP STOP PIN		*		2.00
41	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2.00
42	SD0550181SP	HINGE SCREW D=5.50 H=1.8		*		1.00
43	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1.00
44	SS9621413SP	SCREW 3/16-32 L=13.5		*		2.00

45	SS9110460CP	SCREW 11/64-40 L=4		*		2.00
46	NS6150310SP	NUT 15/64-28		*		1.00
47	RE0700000K0	E-RING 7		*		2.00
48	WP0501016SD	WASHER 5X10.5X1		*		2.00
49	D2548232D00	SNAP RING FOR CONNECTING ROD		*		1.00
50	MAZ15502000	PRESSURE PLATE	FOR LK-1903BNS-301			1.00
51	MAZ15602000	PRESSURE PLATE	FOR LK-1903BNS-302			1.00
52	SS9110543CP	SCREW 11/64-40 L=5.3				1.00
53	WP0501016SD	WASHER 5X10.5X1				1.00
54	22928808	NUT				2.00
55	D2527232D00	SLEEVE				1.00
56	14146906	ADJUSTING SHAFT				1.00
57	13812003	PRESSURE SPRING				1.00
58	13811906	ACCEPT PLATE (UPPER)				1.00
59	SM5040855SN	SCREW				2.00
60	MAZ15516000	MOVING PLATE				1.00
61	SS9151120CP	SCREW 15/64-28 L=11				2.00
62	WP0612516SD	WASHER 6.1X15.2X2.5				2.00

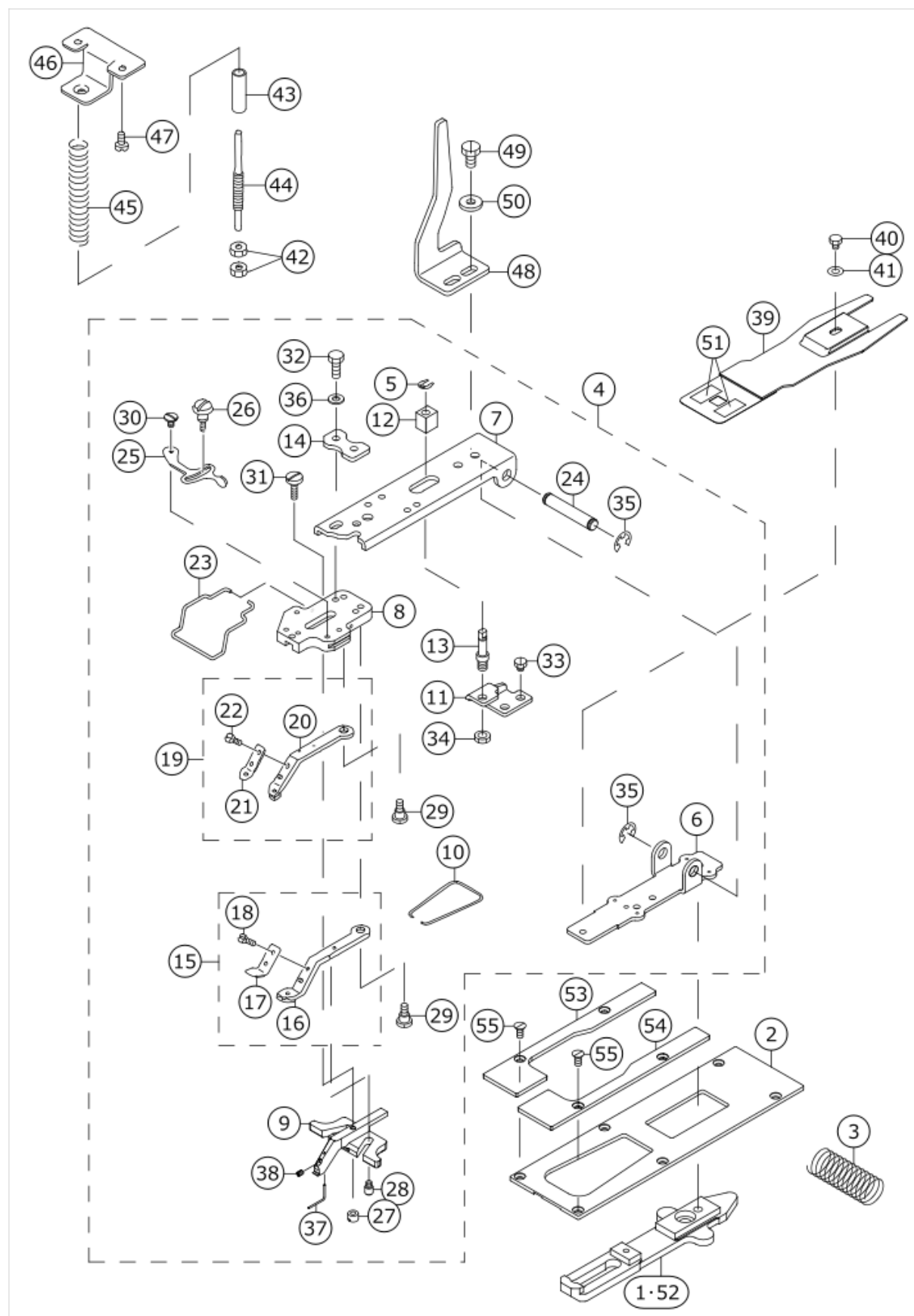
EXCLUSIVE PARTS FOR LK-1903BN-BS-301,LK-1900BN-BS,LK-1900BN-BF(1)



No.	品番	品名	備考	子部品	消耗品	個数
1	40142785	COUNTER_WEIGHT_COMPL_3	FOR LK-1903BN-BS-301			1.00
2	40142691	COUNTER_WEIGHT		*		1.00
3	40010424	COUNTER_WEIGHT_SCREW_A		*		1.00
4	40010425	COUNTER_WEIGHT_SCREW_B		*		1.00
5	40010426	COUNTER_WEIGHT_SCREW_C		*		1.00
6	WP0820516SP	WASHER 11.6X8.2X0.6		*		1.00
7	40110841	THRUST_COLLAR_ASM.		*		1.00
8	40110842	THRUST_COLLAR		*		1.00
9	SM80506A2TP	SCREW M5 L=6		*		2.00
10	40142786	THREAD_TAKE_UP_COMPL_3		*		1.00
11	40142701	LEFT_HAND_SCREW		*		1.00
12	40142697	NEEDLE_BAR_CRANK_ROD_COMPL.		*		1.00
13	40142787	THREAD_TAKE_UP_ASM_3		*		1.00
14	40142790	NEEDLE_BAR_CRANK_3		*		1.00
15	40142807	TAKE_UP_CRANK_ASM_3		*		1.00
16	RE0300000K0	E-RING 3		*		2.00
17	40011949	CONNECTING ARM B	FOR LK-1903BN-BS-301			1.00
18	14103352	INNER HOOK PRESSER ASM. B				1.00
19	40110846	SHUTTLE				1.00
20	SM6030500SN	SCREW M3 L=5				1.00
21	RC0470611KP	RETAINING RING 4.7	FOR LK-1903BN-BS-301			1.00
22	SD0640216TP	SHOULDER SCREW	FOR LK-1903BN-BS-301			1.00
23	B2619372000	STOP MOTION TRIPPING LEVER CAM	FOR LK-1903BN-BS-301			1.00
24	B185351200E	HOOK SHAFT WASHER	FOR LK-1903BN-BS-301			1.00
25	SD0791276TP	SHOULDER SCREW	FOR LK-1903BN-BS-301			1.00
26	40006937	WIPER CONNECTING PLATE B	FOR LK-1903BN-BS-301			1.00
27	40033047	WIPER ASM.	FOR LK-1903BN-BS-301			1.00
28	SS5060310SP	SCREW 3/32-56 L=2.8	FOR LK-1903BN-BS-301			2.00
29	40009860	WIPER THREAD CATCH SPRING	FOR LK-1903BN-BS-301			1.00
30	40006525	NEEDLE BAR THREAD GUIDE				1.00
31	MDP170B1400	NEEDLE DPX17 #14	FOR LK-1900BN-BS			1.00
32	SM6061802TP	SCREW M6 L=18				1.00
33	40163512	PIPE ASM.				1.00
34	40146853	SHUTTLE_B				1.00
35	SM6030800SP	SCREW M3X0.5 L=8				2.00
36	40153212	INNER_HOOK_UPPER_SPRING_03	FOR LK-1903BN-BS-301			1.00
37	40153213	LOWER_THREAD HOLDER_B	FOR LK-1903BN-BS-301			1.00

38	SM6020460TP	SCREW				2.00
39	SM6020250TP	SCREW	FOR LK-1903BN-BS-301			2.00
40	40189638	CYLINDER_ARM_CAP_B_ASM				1.00
41	40189639	CYLINDER_ARM_CAP_B		*		1.00
42	40142677	CYLINDER ARM CAP PLATE		*		1.00
43	SM3030552TN	SCREW M3 L=5		*		2.00
44	13508700	HOOK COVER PRESSER SPRING PIN		*		1.00
45	26221101	HOOK COVER PRESSER SPRING A		*		1.00
46	MDP170B1100	NEEDLE DPX17 #11	FOR LK-1903BN-BS-301,LK-1900BN-BF			1.00
47	40146835	INNER_HOOK_UPPER_SPRING	FOR LK-1900BN-BS,LK-1900BN-BF			1.00
48	40156963	THREADING DIAGRAM	FOR LK-1903BN-BS-301			1.00
49	40163455	ABSORB PLATE				1.00
50	BT0600401E0	TUBE				0.37
51	HX00314000D	SPIRAL TUBE				0.08

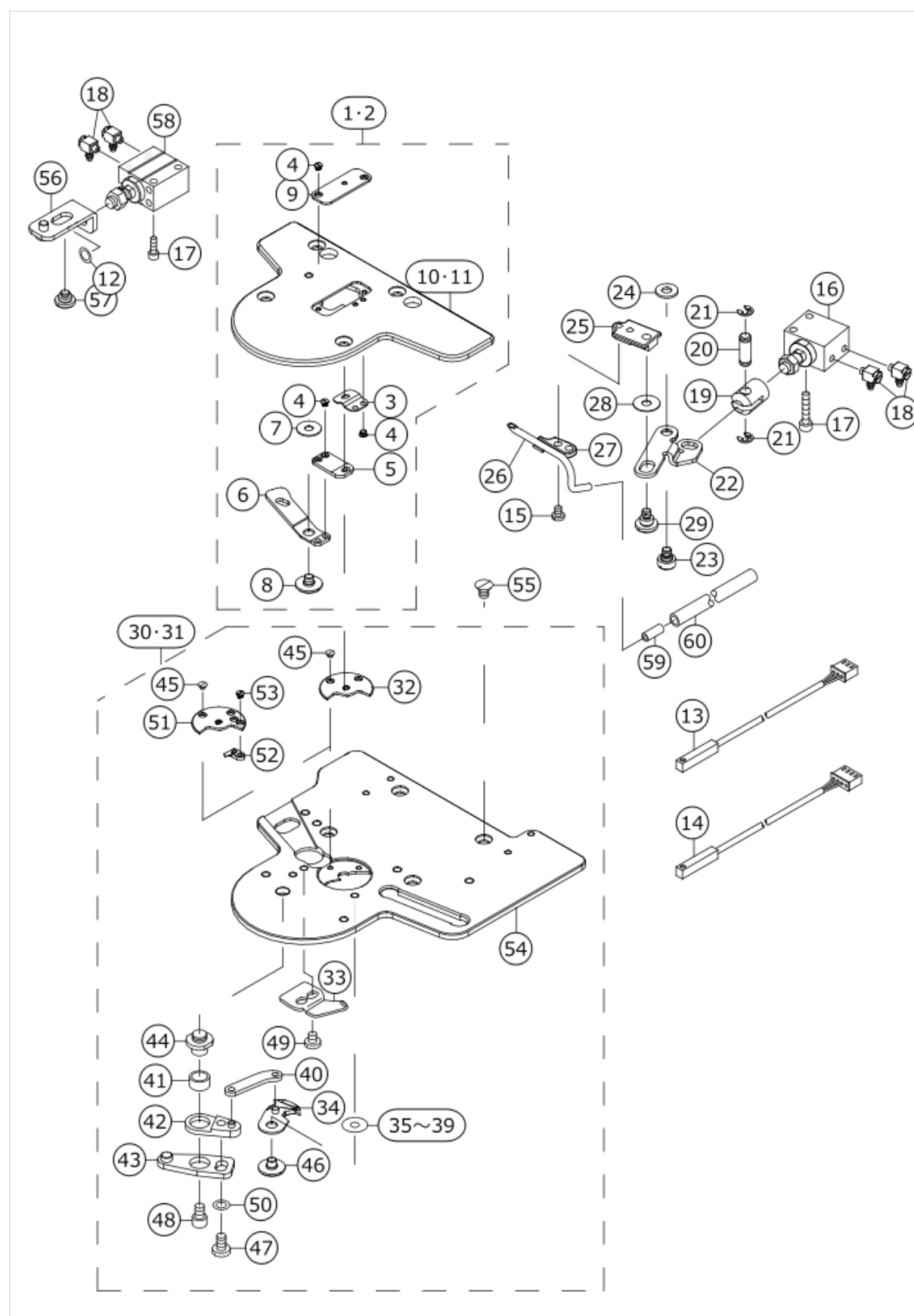
EXCLUSIVE PARTS FOR LK-1903BN-BS-301,LK-1900BN-BS,LK-1900BN-BF(2)



No.	品番	品名	備考	子部品	消耗品	個数
1	14145106	CLOTH FEED PLATE	FOR LK-1903BN-BS			1.00
2	40006935	CLOTH FEED PRESSER PLATE B	FOR LK-1903BN-BS			1.00
3	14148407	VERTICAL FEED SHAFT SPRING	FOR LK-1903BN-BS			1.00
4	40146850	AVERY SMALL CLAMP MECHANISM ASM.	FOR LK-1903BN-BS			1.00
5	D2548232D00	SNAP RING FOR CONNECTING ROD		*		1.00
6	14146104	PICK-UP INSTALLING BASE		*		1.00
7	14146203	PICK-UP FOOT INSTALLING BASE		*		1.00
8	14146302	PICK-UP FOOT INSTALLING BASE		*		1.00
9	40146812	BUTTON_CLAMP_SLIDE		*		1.00
10	MAZ15513000	BUTTON CLAMP JAW LEVER SPRING		*		1.00
11	MAZ15514000	SUPPORT PLATE		*		1.00
12	MAZ15515000	SLIDE BLOCK		*		1.00
13	13540901	STATIONING BLOCK SHAFT		*		1.00
14	14146401	PRESSER PLATE		*		1.00
15	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
16	MAZ158070AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
17	MAZ15809000	SPRING (RIGHT)		*		1.00
18	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
19	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
20	MAZ158080AB	EXTRA SMALL CLAMP LEVER ASM. (LEFT)		*		1.00
21	MAZ15810000	SPRING (LEFT)		*		1.00
22	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
23	D3130M1YC00	FINGER GUARD		*		1.00
24	14141402	INSTALLING SHAFT		*		1.00
25	B2548372000	SNAP FASTENER CLAMP STOP LEVER		*		1.00
26	B2549372000	CLAMP SCREW A		*		1.00
27	B2553372000	NUT		*		1.00
28	B2560372000	BUTTON CLAMP STOP PIN		*		2.00
29	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2.00
30	SD0550181SP	HINGE SCREW D=5.50 H=1.8		*		1.00
31	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1.00
32	SS9621413SP	SCREW 3/16-32 L=13.5		*		2.00
33	SS9110460CP	SCREW 11/64-40 L=4		*		2.00
34	NS6150310SP	NUT 15/64-28		*		1.00
35	RE0700000K0	E-RING 7		*		2.00
36	WP0501016SD	WASHER 5X10.5X1		*		2.00
37	40146831	BUTTON_RISING_BAR		*		1.00
38	SM8030412TP	SCREW		*		1.00
39	40146828	PRESSURE PLATE	FOR LK-1903BN-BS			1.00
40	SS9110543CP	SCREW 11/64-40 L=5.3	FOR LK-1903BN-BS			1.00
41	WP0501016SD	WASHER 5X10.5X1	FOR LK-1903BN-BS			1.00
42	22928808	NUT	FOR LK-1903BN-BS			2.00

43	D2527232D00	SLEEVE	FOR LK-1903BN-BS			1.00
44	14146906	ADJUSTING SHAFT	FOR LK-1903BN-BS			1.00
45	13812003	PRESSURE SPRING	FOR LK-1903BN-BS			1.00
46	13811906	ACCEPT PLATE (UPPER)	FOR LK-1903BN-BS			1.00
47	SM5040855SN	SCREW	FOR LK-1903BN-BS			2.00
48	MAZ15516000	MOVING PLATE	FOR LK-1903BN-BS			1.00
49	SS9151120CP	SCREW 15/64-28 L=11	FOR LK-1903BN-BS			2.00
50	WP0612516SD	WASHER 6.1X15.2X2.5	FOR LK-1903BN-BS			2.00
51	40153218	SKID SHEET	FOR LK-1903BN-BS			1.00
52	40153219	CLOTH_FEED_PLATE_1900BBS	FOR LK-1900BN-BS,LK-1900BN-B F			1.00
53	40153235	FEED_PLATE_SPACER_L	FOR LK-1900BN-BS,LK-1900BN-B F			1.00
54	40153234	FEED_PLATE_SPACER_R	FOR LK-1900BN-BS,LK-1900BN-B F			1.00
55	SM1040950TP	SCREW M4 L=9	FOR LK-1900BN-BS,LK-1900BN-B F			4.00

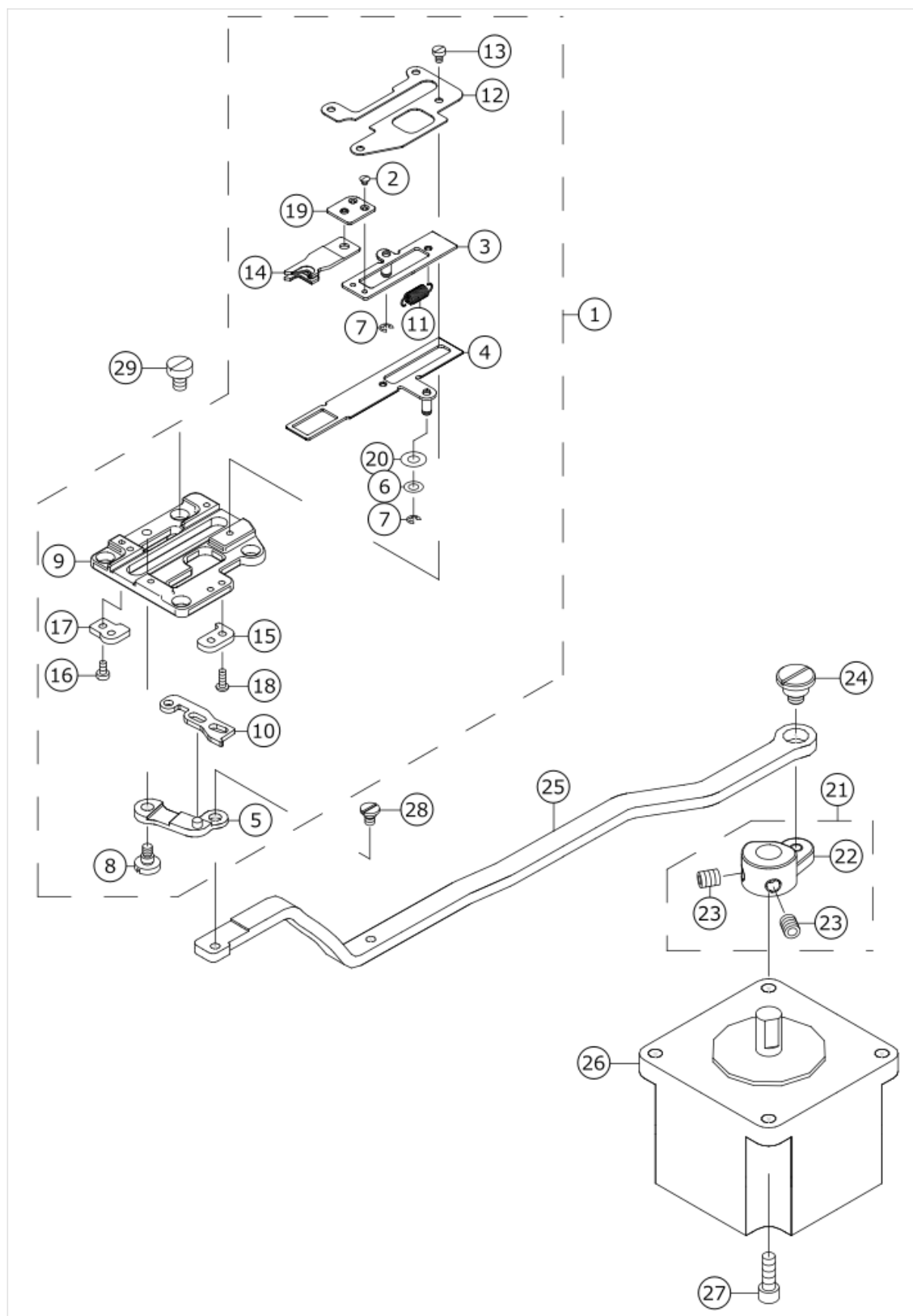
EXCLUSIVE PARTS FOR LK-1903BN-BS-301,LK-1900BN-BS,LK-1900BN-BF(3)



No.	品番	品名	備考	子部品	消耗品	個数
1	40162729	NEEDLE PLATE UPPER ASM. 03BB	FOR LK-1903BN-BS			1.00
2	40162730	NEEDLE PLATE UPPER ASM. 00BB	FOR LK-1900BN-BS,LK-1900BN-B F			1.00
3	40162660	FIXING KNIFE		*		1.00
4	SS1060210TP	SCREW 3/32-56 L=2.2		*		6.00
5	40146806	MOVING_KNIFE		*		1.00
6	40162659	MOVING_KNIFE_BASE		*		1.00
7	B2423280000	WASHER		*		1.00
8	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
9	40162662	NEEDLE HOLE GUIDE B		*		1.00
10	40162687	KNIFE_BASE_03BB	FOR LK-1903BN-BS	*		1.00
11	40162688	KNIFE_BASE_00BB	FOR LK-1900BN-BS,LK-1900BN-B F	*		1.00
12	WP0510516SD	WASHER 5.1X7.5X0.5				1.00
13	40157670	SUTO SWITCH A ASM.				1.00
14	40153195	AUT SWITCH B ASM.				1.00
15	SM6030650TP	SCREW				2.00
16	PA1000601A0	AIR CYLINDER				1.00
17	SM6031602TP	SCREW				4.00
18	PJ046039001	ELBOW				4.00
19	40146827	CYLINDER_KNUCKLE				1.00
20	40023635	CYLINDER PIN				1.00
21	RE0300000K0	E-RING 3				2.00
22	40146826	VACUUM_LINK				1.00
23	SD0500166TP	SHOULDER SCREW D=5 H=1.6				1.00
24	WP0451026SH	WASHER				1.00
25	40146809	GUIDE_BLOCK				1.00
26	40146824	VACUUM_PIPE				1.00
27	40146825	VACUUM_PIPE_PLATE				1.00
28	WP0420516KH	THRUST WASHER 4.2				1.00
29	SD0600326TP	SHOULDER SCREW D=6 H=3.2				1.00
30	40162731	NEEDLE PLATE ASM. 03BB	FOR LK-1903BN-BS			1.00
31	40162732	NEEDLE PLATE ASM. 00BB	FOR LK-1900BN-BS,LK-1900BN-B F			1.00
32	40162664	GUIDE 03BB	FOR LK-1903BN-BS	*		1.00
33	B2424280000	FIXING KNIFE		*		1.00
34	B24212800A0	MOVING KNIFE ASM.		*		1.00
35	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1.00
36	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1.00
37	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1.00

38	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1.00
39	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1.00
40	B2418280000	MOVING KNIFE LINK		*		1.00
41	B2416280000	THREAD CUTTING LEVER RING		*		1.00
42	B24152800A0	THREAD CUTTER LEVER ASM. SMALL		*		1.00
43	B24142800A0	THREAD CUTTER LEVER ASM. LARGE		*		1.00
44	B2417280000	THREAD CUTTER LEVER SHAFT		*		1.00
45	SS1060210TP	SCREW 3/32-56 L=2.2		*		2.00
46	SD0500091TP	HINGE SCREW D=5.0 H=0.9		*		1.00
47	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
48	SS6110430TP	SCREW 11/64-40 L=4.0		*		1.00
49	SS7090410SP	SCREW 9/64-40 L=3.5		*		2.00
50	WP0450846SP	WASHER		*		1.00
51	40162665	GUIDE 00BB	FOR LK-1900BN- BS,LK-1900BN-B F	*		1.00
52	40163515	KNIFE	FOR LK-1900BN- BS,LK-1900BN-B F	*		1.00
53	SS1060210TP	SCREW 3/32-56 L=2.2	FOR LK-1900BN- BS,LK-1900BN-B F	*		2.00
54	40158171	NEEDLE PLATE		*		1.00
55	SM1040650TP	SCREW				4.00
56	40158169	CYLINDER GUIDE ASM.				1.00
57	SD0600207TP	SHOULDER SCREW				1.00
58	PA1000402A0	AIR CYLINDER				1.00
59	BT0400251EB	URETHANE HOSE				0.00
60	BT0600401E0	TUBE				0.29

EXCLUSIVE PARTS FOR LK-1903BN-BS-301,LK-1900BN-BS,LK-1900BN-BF(4)



No.	品番	品名	備考	子部品	消耗品	個数
1	40163528	TC CLAMP UNIT ASM.				1.00
2	SM2360110TP	SCREW		*		2.00
3	40006762	TC_CLAMP_PLATE_ASM		*		1.00
4	40006765	TC_SUPPERT_PLATE_ASM		*		1.00
5	40015800	TC_LINK_ASM.		*		1.00
6	WP0320500SC	WASHER M3		*		2.00
7	RE0200000K0	E-RING		*		2.00
8	SD0400266TP	HINGE SCREW D=4 H=2.6		*		1.00
9	40010589	TC_BASE		*		1.00
10	40146838	TC_CAM_PLATE		*		1.00
11	40146836	TC_SPRING		*		1.00
12	40006781	TC_BASE_COVER		*		1.00
13	SM6020350SP	SCREW M2 L=2.5		*		4.00
14	40163514	TC CLAMP		*		1.00
15	40146837	TC_NOTCH_R		*		1.00
16	SM6020450TP	SCREW		*		2.00
17	40030942	TC_NOTCH_F_H		*		1.00
18	SM4020600SP	SCREW M2 L=6		*		2.00
19	40012815	TC JOINT ASM.		*		1.00
20	WP0370316SD	WASHER 3.7X8X0.3		*		1.00
21	40142738	TC_DRIVING_ARM_ASM				1.00
22	40142739	TC_DRIVING_ARM		*		1.00
23	40011152	TC_ARM_SCREW		*		2.00
24	SD0800407TP	SHOULDER SCREW				1.00
25	40006776	TC_CONNECTING_LINK				1.00
26	40258038	THREAD CLAMP MOTOR				1.00
27	SM6041202TP	SCREW M4X0.7 L=12				4.00
28	SD0350156TP	SHOULDER SCREW				1.00
29	SM6040650TP	SCREW				4.00

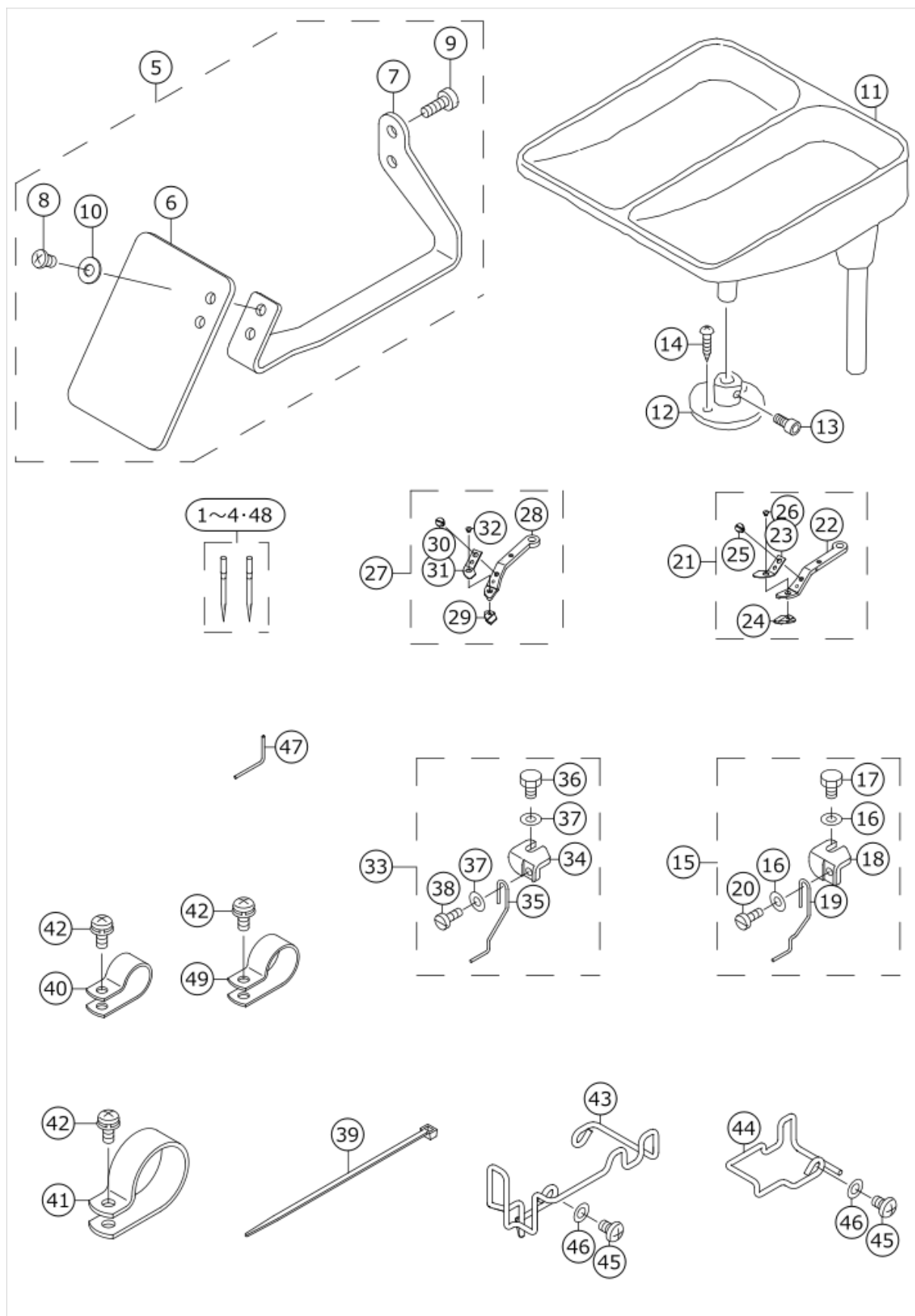
This diagram illustrates the assembly of a hydraulic system. The components are numbered as follows:

- 1:** Hydraulic pump with a pressure gauge.
- 2:** Mounting plate for the pump.
- 3:** Coupling for the pump outlet.
- 4:** Solenoid valve.
- 5:** Coupling for the main line.
- 6:** Directional control valve.
- 7:** Coupling for the valve.
- 8:** Hydraulic cylinder.
- 9:** Hydraulic hose.
- 10:** Hose end fitting.
- 11:** Hose end fitting.
- 12:** Mounting plate for the cylinder.
- 13:** Hose end fitting.
- 14:** Hose end fitting.
- 15:** Hydraulic hose.
- 16:** Hydraulic hose.
- 17:** Coupling for the cylinder.
- 18:** Hydraulic hose.
- 19:** Coupling for the cylinder.
- 20:** Hydraulic hose.
- 21:** Coupling for the cylinder.
- 22:** Hydraulic hose.
- 23:** Coupling for the cylinder.
- 24:** Coupling for the cylinder.
- 25:** Coupling for the cylinder.
- 26:** Coupling for the cylinder.
- 27:** Coupling for the cylinder.

The diagram shows the pump (1) connected to the main line (9) via coupling (3). The main line (9) branches into two lines (15 and 16) that lead to the directional control valves (6). The valves (6) are connected to the hoses (11) and then to the cylinder (8) via coupling (7). The cylinder (8) is mounted on the plate (12). The hose (13) is connected to the cylinder (8) via coupling (14). The hose (10) is connected to the cylinder (8) via coupling (11). The hose (18) is connected to the cylinder (8) via coupling (19). The hose (20) is connected to the cylinder (8) via coupling (21). The hose (22) is connected to the cylinder (8) via coupling (23). The hose (24) is connected to the cylinder (8) via coupling (25). The hose (26) is connected to the cylinder (8) via coupling (27).

No.	品番	品名	備考	子部品	消耗品	個数
1	PJ025200004	PLUG				1.00
2	40163610	FILTER REGULATOR ASM.				1.00
3	PJ308085202	UNION Y				1.00
4	PV120206000	2-PORT SOLENOID VALVE				1.00
5	PJ308080003	Y-UNION				1.00
6	PV1502060A0	5 PORT MAGNETIC TRANSFER VALVE				2.00
7	PJ210006100	HALF UNION				2.00
8	40139091	DUST_BAG				1.00
9	BT0600401EB	TUBE				1.20
10	D2113555B00	CORD SET HOOK B				1.00
11	BT0400251EB	URETHANE HOSE BLACK				3.00
12	40146839	SOLENOID_VALVE_ADJUSTING_BASE				1.00
13	40153196	AIR SOLENOID VALVE CORD A ASM.				1.00
14	40153197	AIR SOLENOID VALVE CORD B ASM.				1.00
15	BT0600401EB	TUBE				0.20
16	BT0800501EB	VINYL TUBE				0.30
17	BT0800501EB	VINYL TUBE				0.15
18	BT0800501EB	VINYL TUBE				0.15
19	PJ308080003	Y-UNION				1.00
20	BT0600401EB	TUBE				0.20
21	BT0600401EB	TUBE				0.20
22	40153246	TUBE ASM. 4				2.00
23	40153248	NOZZLE ASM.		*		1.00
24	BT1200801EF	TUBE		*		0.70
25	16121907	HOSE BAND		*		2.00
26	PJ301060003	REDUCER		*		1.00
27	EA9500B0100	CABLE BAND		*		1.00

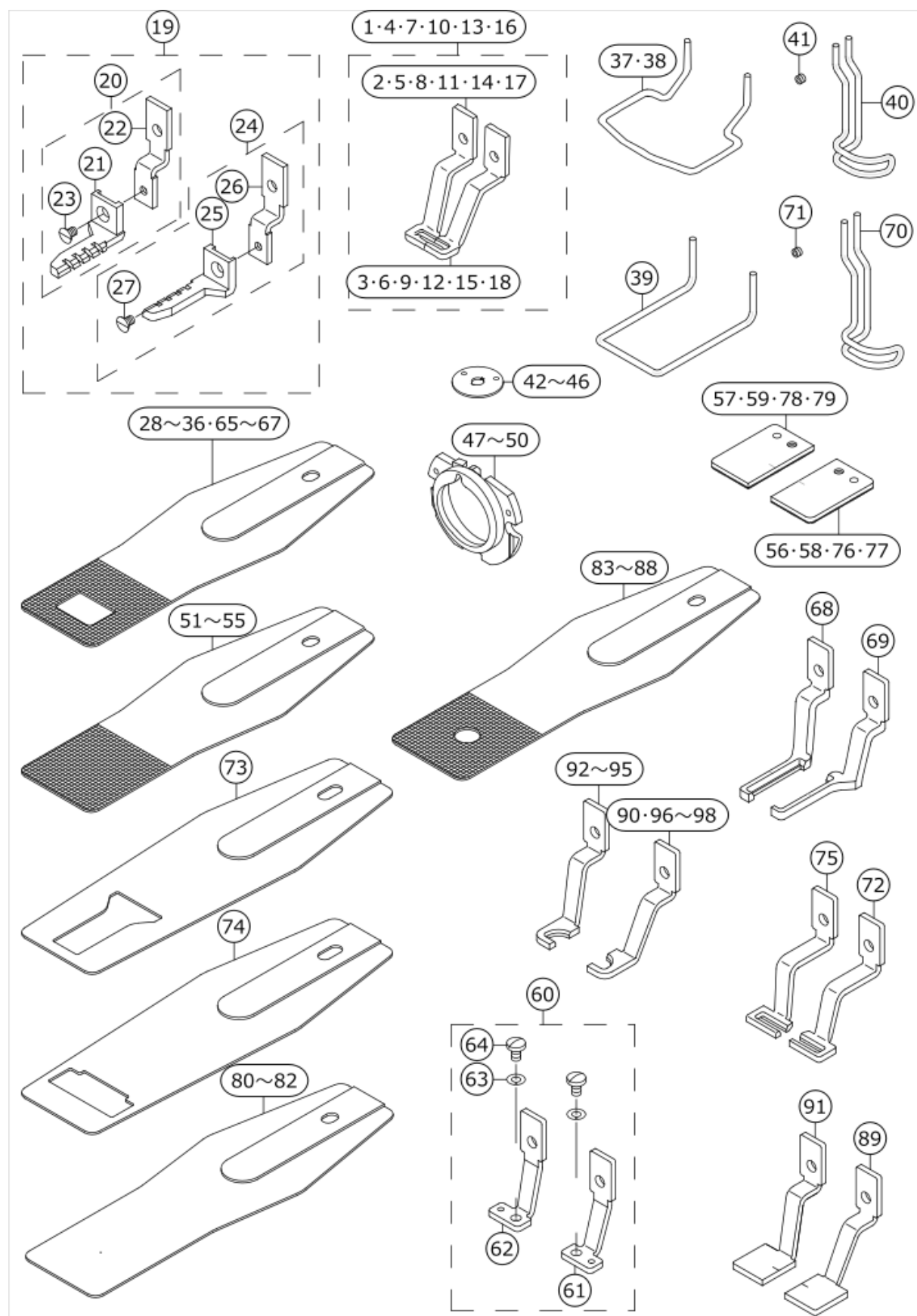
ACCESSORIE PARTS FOR LK-1900BN SUBCLASSES



No.	品番	品名	備考	子部品	消耗品	個数
1	MDP500B1402	NEEDLE DPX5#14-2	FOR LK-1901BNS ,LK-1902BNS USE IN JAPAN			1.00
2	MDP500B1602	NEEDLE DPX5#16-2	FOR LK-1901BNS ,LK-1902BNS EX CEPT USE IN JA PAN			1.00
3	MDP170B2102	NEEDLE DPX17#21-2	FOR LK-1902BNH			1.00
4	MDP170B1402	NEEDLE DPX17#14-2	FOR LK-1903BNS -301,LK-1903BN S-302			1.00
5	40006485	SAFETY PLATE ASM. B	FOR LK-1902BNS ,LK-1902BNH			1.00
6	13889407	SAFETY PLATE		*		1.00
7	40052810	SAFETY PLATE INSTALLING BASE		*		1.00
8	SM4040655SP	SCREW M4 L=6		*		2.00
9	SM6041150TP	SCREW		*		2.00
10	WP0450801SD	WASHER 4.5X10X0.8		*		2.00
11	40189607	BUTTON_TRAY_ASM	FOR LK-1903BNS -301,LK-1903BN S-302,LK-1903B N-BS-301			1.00
12	40033635	BUTTON TRAY BASE	FOR LK-1903BNS -301,LK-1903BN S-302,LK-1903B N-BS-301			1.00
13	SM6061202TP	SCREW M6 L=12	FOR LK-1903BNS -301,LK-1903BN S-302,LK-1903B N-BS-301			1.00
14	SK3412001SE	WOOD SCREW D=4.1 L=20	FOR LK-1903BNS -301,LK-1903BN S-302,LK-1903B N-BS-301			2.00
15	14146757	BUTTON RISING BAR ASM.	FOR LK-1903BNS -301,LK-1903BN S-302			1.00
16	WP0370316SD	WASHER 3.7X8X0.3		*		2.00
17	SS9090813TP	SCREW 9/64-40 L=8		*		1.00
18	14146807	INSTALLING BASE		*		1.00
19	14146708	BUTTON RISING BAR		*		1.00
20	SS6080340SP	SCREW 1/8-44 L=2.9		*		1.00
21	14148852	SMALL CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-1903BNS -301,LK-1903BN -BS-301			1.00
22	MAZ15507000	SMALL CLAMP JAW LEVER ASM. (RIGHT)		*		1.00
23	MAZ15509000	SPRING (RIGHT)		*		1.00
24	14148803	PLATE K (RIGHT)		*		1.00
25	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
26	SS2060310SP	SCREW 3/32-56 L=3		*		1.00

27	14148951	SMALL CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903BNS -301,LK-1903BN -BS-301			1.00
28	MAZ15508000	SMALL CLAMP JAW LEVER (LEFT)		*		1.00
29	14148902	PLATE K (LEFT)		*		1.00
30	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
31	MAZ15510000	SPRING (LEFT)		*		1.00
32	SS2060310SP	SCREW 3/32-56 L=3		*		1.00
33	40153216	BUTTON RISING BAR ASM.	FOR LK-1903BN-BS-301			1.00
34	40153214	INSTALLING BASE		*		1.00
35	40153215	BUTTON RISING BAR		*		1.00
36	SS9090813TP	SCREW 9/64-40 L=8		*		1.00
37	WP0370316SD	WASHER 3.7X8X0.3		*		2.00
38	SS6080340SP	SCREW 1/8-44 L=2.9		*		1.00
39	EA9500B0100	CABLE BAND				6.00
40	HX00150000F	CABLE CLIP	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			2.00
41	HX00150000N	CABLE CLIP	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			1.00
42	SL4041091SC	SCREW M4 L=10	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			4.00
43	40151278	FINGER_GUARD_RIGHT	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			1.00
44	40151279	FINGER_GUARD_LEFT	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			1.00
45	SM4040655SP	SCREW M4 L=6	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			3.00
46	WP0430800SC	WASHER M4	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			3.00
47	40146831	BUTTON_RISING_BAR	FOR LK-1903BN-BS-301			1.00
48	MDP170B1102	NEEDLE DPX17#11-2	FOR LK-1903BN- BS-301,LK-1900 BN-BF			1.00
49	HX00150000H	CABLE CLIP	FOR LK-1903BN- BS-301,LK-1900 BN-BS,LK-1900B N-BF			1.00

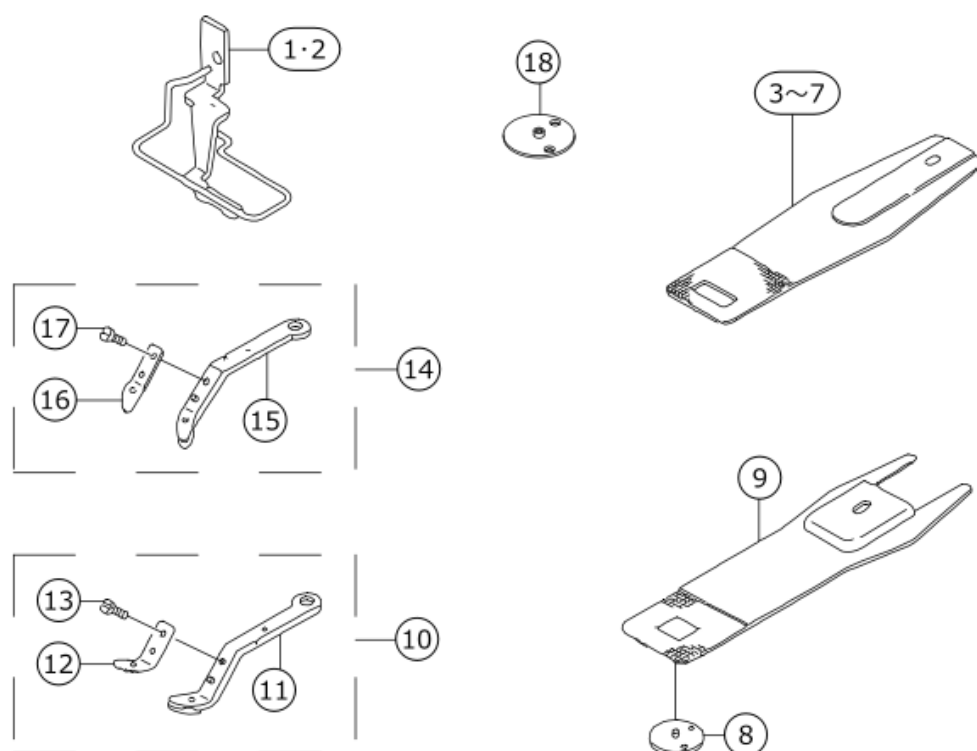
OPTION COMPONENTS (1)



No.	品番	品名	備考	子部品	消耗品	個数
1	13518659	WORK CLAMP FOOT ASM.				1.00
2	13518600	WORK CLAMP FOOT (RIGHT)		*		1.00
3	13518709	WORK CLAMP FOOT (LEFT)		*		1.00
4	13548557	WORK CLAMP FOOT ASM.				1.00
5	13548508	WORK CLAMP FOOT (RIGHT)		*		1.00
6	13548607	WORK CLAMP FOOT (LEFT)		*		1.00
7	13548151	CLOTH PRESSER FOOT ASM.				1.00
8	13548102	WORK CLAMP FOOT (RIGHT)		*		1.00
9	13548201	WORK CLAMP FOOT (LEFT)		*		1.00
10	13542451	WORK CLAMP FOOT ASM.				1.00
11	13542402	WORK CLAMP FOOT (RIGHT)		*		1.00
12	13542501	WORK CLAMP FOOT (LEFT)		*		1.00
13	13542964	PRESSER ASM.				1.00
14	13542915	WORK CLAMP FOOT (RIGHT)		*		1.00
15	13543012	WORK CLAMP FOOT (LEFT)		*		1.00
16	13571955	WORK CLAMP FOOT ASM.				1.00
17	13571906	CLOTH PRESSER FOOT (RIGHT)		*		1.00
18	13572003	CLOTH PRESSER FOOT (LEFT)		*		1.00
19	13561360	WORK CLAMP FOOT ASM.				1.00
20	13561352	WORK CLAMP FOOT ASM. (RIGHT)		*		1.00
21	13561303	CLOTH PRESSER FOOT (RIGHT)		*		1.00
22	13562509	PRESSER FOOT SLIDING PLATE (RIGHT)		*		1.00
23	SS1110640TP	SCREW 11/64-40 L=5.5		*		1.00
24	13561451	WORK CLAMP FOOT ASM. (LEFT)		*		1.00
25	13561402	CLOTH PRESSER FOOT (LEFT)		*		1.00
26	13562608	PRESSER FOOT SLIDING PLATE (LEFT)		*		1.00
27	SS1110640TP	SCREW 11/64-40 L=5.5		*		1.00
28	14116107	FEED PLATE A				1.00
29	14116404	FEED PLATE D				1.00
30	14116305	FEED PLATE C				1.00
31	13548003	FEED PLATE				1.00
32	13554506	FEED PLATE				1.00
33	14116602	FEED PLATE F				1.00
34	14116206	FEED PLATE B				1.00
35	14116503	FEED PLATE E				1.00
36	14116701	FEED PLATE G				1.00
37	13533104	FINGER GUARD				1.00
38	13548300	FINGER GUARD				1.00
39	13573407	FINGER GUARD				1.00
40	14120000	FINGER GUARD				1.00
41	SM8040302TP	SETSCREW				1.00
42	B2426280000	NEEDLE HOLE GUIDE				1.00
43	B242628000B	NEEDLE HOLE GUIDE B				1.00
44	14109607	NEEDLE HOLE GUIDE				1.00
45	D2426282C00	NEEDLE HOLE GUIDE				1.00
46	D2426MMCK00	NEEDLE HOLE GUIDE				1.00
47	14103253	INNER HOOK PRESSER ASM. A				1.00
48	14103352	INNER HOOK PRESSER ASM. B				1.00
49	14103659	SHUTTLE RACE RING ASM. C				1.00
50	B1817210DAD	SHUTTLE RACE RING ASM. D				1.00

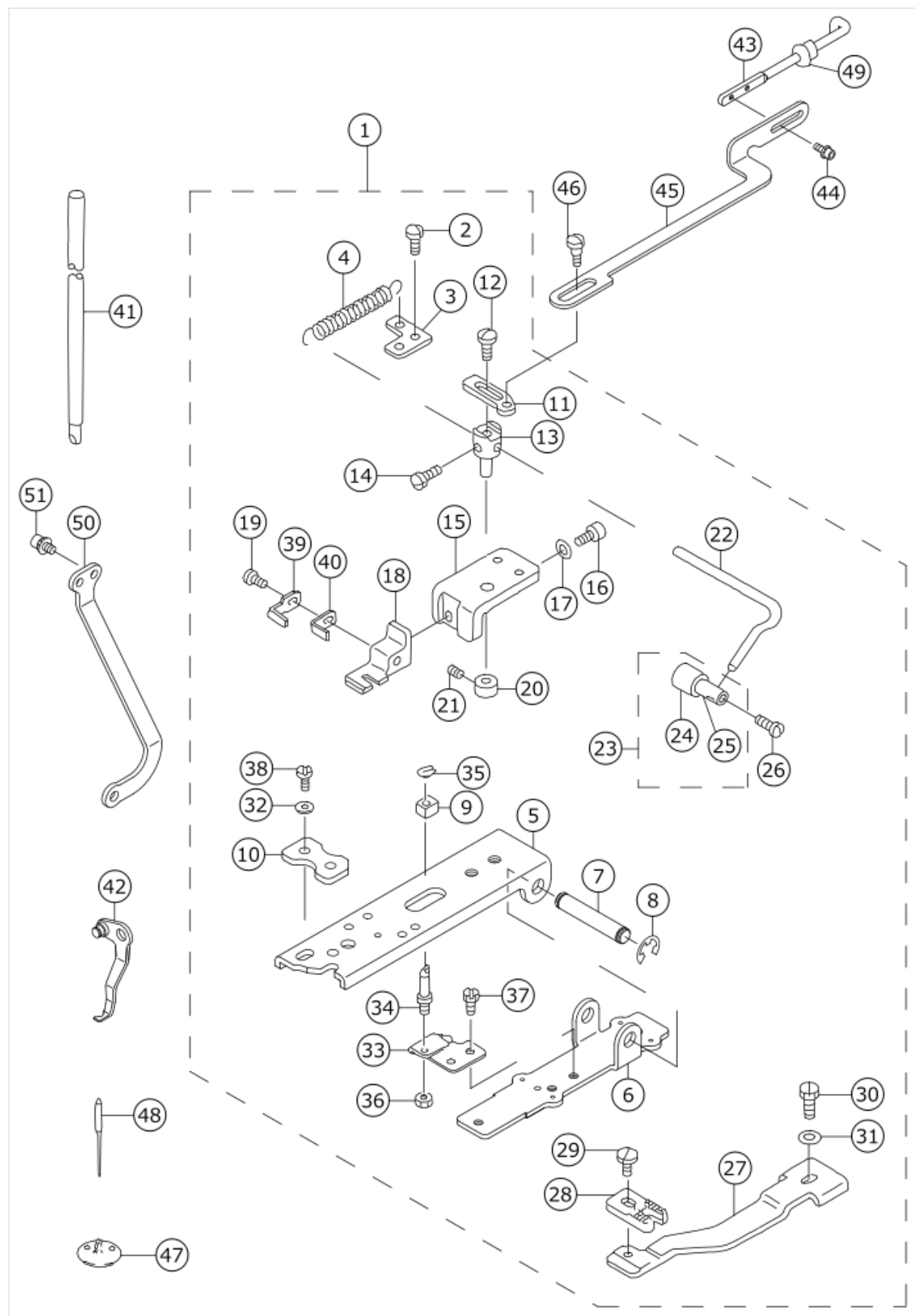
51	14120109	FEED PLATE BLANK A				1.00
52	14120208	FEED PLATE BLANK B				1.00
53	14120505	FEED PLATE BLANK C				1.00
54	14120307	FEED PLATE BLANK D				1.00
55	14120406	FEED PLATE BLANK E				1.00
56	14121701	CLOTH PRESSER BLANK RIGHT(SURFACE)				1.00
57	14121800	CLOTH PRESSER BLANK LEFT(SURFACE)				1.00
58	14121909	CLOTH PRESSER BLANK RIGHT				1.00
59	14122006	CLOTH PRESSER BLANK LEFT				1.00
60	14121263	WORK CLAMP FOOT ASM.				1.00
61	14121255	WORK CLAMP FOOT ASM. (RIGHT)		*		1.00
62	14121354	WORK CLAMP FOOT ASM. (LEFT)		*		1.00
63	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2.00
64	SS7110710SP	SCREW 11/64-40 L=7		*		2.00
65	14116800	FEED PLATE H				1.00
66	14116909	FEED PLATE I				1.00
67	13554803	FEED PLATE				1.00
68	14137608	WORK CLAMP FOOT A (LEFT)				1.00
69	14137509	WORK CLAMP FOOT A (RIGHT)				1.00
70	14135305	FINGER GUARD				1.00
71	SM8040302TP	SETSCREW				1.00
72	14137806	CLOTH PRESSER FOOT B (RIGHT)				1.00
73	14137707	CLOTH PRESSER LOWER PLATE A				1.00
74	14138002	CLOTH PRESSER LOWER PLATE B				1.00
75	14137905	CLOTH PRESSER FOOT B (LEFT)				1.00
76	40021851	WORK CLAMP BLANK RIGHT(PLATING)				1.00
77	40021853	WORK CLAMP BLANK RIGHT(NO PLATING)				1.00
78	40021852	WORK CLAMP BLANK LEFT(PLATING)				1.00
79	40021854	WORK CLAMP BLANK LEFT(NO PLATING)				1.00
80	40021855	FEED PLATE A(NO GIZA/PLATING)				1.00
81	40021856	FEED PLATE B(NO GIZA/NO PLATING)				1.00
82	40021857	FEED PLATE C(NO GIZA/SUS)				1.00
83	40021858	FEED PLATE D(GIZA/PLATING)				1.00
84	40021859	FEED PLATE E(GIZA/NO PLATING)				1.00
85	40021873	FEED PLATE D9-14				1.00
86	40021876	FEED PLATE 12				1.00
87	40021879	FEED PLATE 10				1.00
88	40021882	FEED PLATE 14				1.00
89	40021870	WORK CLAMP FOOT BLANK (LEFT)				1.00
90	40021872	WORK CLAMP FOOT D9-14 (LEFT)				1.00
91	40021869	WORK CLAMP FOOT BLANK (RIGHT)				1.00
92	40021871	WORK CLAMP FOOT D9-14 (RIGHT)				1.00
93	40021874	WORK CLAMP FOOT 12 (RIGHT)				1.00
94	40021877	WORK CLAMP FOOT 10 (RIGHT)				1.00
95	40021880	WORK CLAMP FOOT 14 (RIGHT)				1.00
96	40021875	WORK CLAMP FOOT 12 (LEFT)				1.00
97	40021878	WORK CLAMP FOOT 10 (LEFT)				1.00
98	40021881	WORK CLAMP FOOT 14 (LEFT)				1.00

OPTION COMPONENTS (2) (FOR LK-1902BN,LK-1903BN)



No.	品番	品名	備考	子部品	消耗品	個数
1	13545660	WORK CLAMP FOOT ASM.	FOR LK-1902BN			1.00
2	13547161	WORK CLAMP FOOT ASM.	FOR LK-1902BN			1.00
3	13545504	FEED PLATE	FOR LK-1902BN			1.00
4	13545801	FEED PLATE	FOR LK-1902BN			1.00
5	13547005	FEED PLATE	FOR LK-1902BN			1.00
6	13546700	CLOTH PRESSER PLATE	FOR LK-1902BN			1.00
7	13548706	CLOTH PRESSER LOWER PLATE	FOR LK-1902BN			1.00
8	MAZ15701000	GUIDE	FOR LK-1903BN			1.00
9	MAZ15702000	PRESSURE PLATE	FOR LK-1903BN			1.00
10	MAZ157070BB	LARGE CLAMP JAW LEVER ASM. (RIGHT)	FOR LK-1903BN			1.00
11	MAZ157070AB	LARGE CLAMP JAW LEVER ASM. (RIGHT)		*		1.00
12	MAZ15709000	SPRING (RIGHT)		*		1.00
13	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
14	MAZ157080BB	LARGE CLAMP JAW LEVER ASM. (LEFT)	FOR LK-1903BN			1.00
15	MAZ157080AB	LARGE CLAMP JAW LEVER ASM. (LEFT)		*		1.00
16	MAZ15710000	SPRING (LEFT)		*		1.00
17	SS7090410SP	SCREW 9/64-40 L=3.5		*		1.00
18	14149603	GUIDE	FOR LK-1903BN			1.00

OPTION COMPONENTS (3) (FOR LK-1903BN SHANK BUTTON)



No.	品番	品名	備考	子部品	消耗品	個数
1	14146054	PICK-UP DEVICE COMPL.				1.00
2	SS7110740TP	SCREW 11/64-40 L=7		*		2.00
3	MAZ16012000	LEVER SPRING HOOK		*		1.00
4	MAZ16013000	BUTTON SUPPORT LEVER SPRING		*		1.00
5	14146203	PICK-UP FOOT INSTALLING BASE		*		1.00
6	14146104	PICK-UP INSTALLING BASE		*		1.00
7	14141402	INSTALLING SHAFT		*		1.00
8	RE0700000K0	E-RING 7		*		2.00
9	MAZ15515000	SLIDE BLOCK		*		1.00
10	14146401	PRESSER PLATE		*		1.00
11	MAZ16014000	BUTTON SUPPORT RELEASE LEVER		*		1.00
12	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
13	MAZ16011000	BUTTON SUPPORT LEVER SHAFT		*		1.00
14	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
15	MAZ16004000	BUTTON CLAMP BASE		*		1.00
16	SS6111052TP	SCREW		*		1.00
17	WP0482086SD	WASHER 4.8X11.5X2		*		1.00
18	MAZ16005000	BUTTON CLAMP BASE		*		1.00
19	SS7090510SP	SCREW 9/64-40 L=4.6		*		1.00
20	CS0640811SP	THRUST COLLAR D=6.35 W=8		*		1.00
21	SS8110410TP	SCREW 11/64-40 L=3.5		*		1.00
22	MAZ16010000	BUTTON SUPPORT LEVER		*		1.00
23	MAZ160090A0	BUTTON SUPPORT RUBBER ASM.		*		1.00
24	MAZ16009000	BUTTON SUPPORT RUBBER		*		1.00
25	B2406372000	SHANK BUTTON HOLDING CLAMP		*		1.00
26	SS7110740TP	SCREW 11/64-40 L=7		*		1.00
27	MAZ16002000	FEED PLATE		*		1.00
28	MAZ1600300A	FEED PLATE A		*		1.00
29	SS6110480SP	SCREW 11/64-40 L=4.3		*		1.00
30	SS9111010SP	SCREW 11/64-40 L=9.5		*		1.00
31	WP0482086SD	WASHER 4.8X11.5X2		*		1.00
32	WP0501016SD	WASHER 5X10.5X1		*		2.00
33	MAZ15514000	SUPPORT PLATE		*		1.00
34	13540901	STATIONING BLOCK SHAFT		*		1.00
35	D2548232D00	SNAP RING FOR CONNECTING ROD		*		1.00
36	NS6150310SP	NUT 15/64-28		*		1.00
37	SS9110460CP	SCREW 11/64-40 L=4		*		2.00
38	SS9621413SP	SCREW 3/16-32 L=13.5		*		2.00
39	MAZ16022000	BUTTON CLAMP SUPPORT (FRONT)		*		1.00
40	MAZ16023000	BUTTON CLAMP SUPPORT (REAR)		*		1.00
41	D1401M1YC0A	NEEDLE BAR				1.00
42	MAZ160170A0	WIPER ASM.				1.00
43	40015434	MOVING PLATE LINK A				1.00
44	SL6030892TN	SCREW M3 L=8				2.00
45	MAZ16015000	BUTTON SUPPORT LINK				1.00
46	SD0640321TP	HINGE SCREW D=6.35 H=3.2				1.00
47	MAZ16021000	NEEDLE HOLE GUIDE				1.00
48	MTQ300B1400	NEEDLE TQX3 #14				1.00
49	14148209	BUSHING				1.00
50	40010103	CONNECTING LINK				1.00

51	SL6040892TN	BOLT				2.00
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LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1708-02...Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

· Each numeral indicates the number of parts required.

· "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

パーツリストご利用に際して

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。